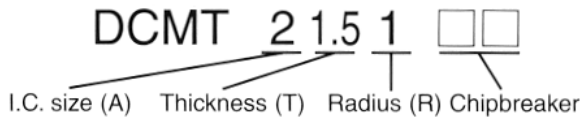
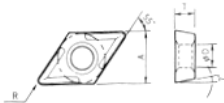


DCMT/DCGT BORING INSERTS

DCMT INSERTS FOR STEELS

55° Diamond, 7° Relief Angle

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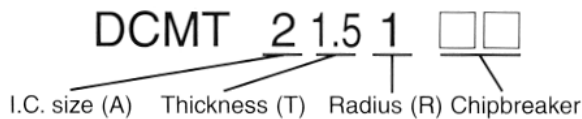
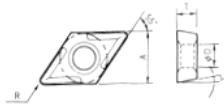


ANSI	ISO	IC (Inch)	T (Inch)	R (Inch)	Cutting Conditions	Operation/ Application	Chip Breaker	Grade	Part Number	Price 1-9 Pcs	Box Price
DCMT21.51	DCMT070204	1/4	3/32	0.016 1/64	Cont & Int Turning	Medium To Rough Boring	PM	T9125	TO-6865425	\$9.27	\$6.80
DCMT21.52	DCMT070208	1/4	3/32	0.031 1/32	Cont & Int Turning	Medium To Rough Boring	PM	T9125	TO-6865020	\$9.27	\$6.80
DCMT32.51	DCMT11T304	3/8	5/32	0.016 1/64	Cont & Int Turning	Medium To Rough Boring	PM	T9125	TO-6865007	\$13.05	\$9.57
DCMT32.52	DCMT11T308	3/8	5/32	0.031 1/32	Cont & Int Turning	Medium To Rough Boring	PM	T9125	TO-6865021	\$13.05	\$9.57

DCMT INSERTS FOR STAINLESS STEELS

55° Diamond, 7° Relief Angle

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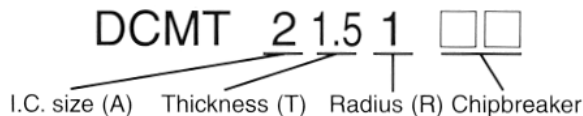
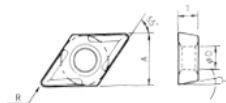


ANSI	ISO	IC (Inch)	T (Inch)	R (Inch)	Cutting Conditions	Operation/ Application	Chip Breaker	Grade	Part Number	Price 1-9 Pcs	Box Price
DCMT21.51	DCMT070204	1/4	3/32	0.01562	Cont - General Purpose	Medium To Rough	PM	T6120	TO-6994870	\$9.27	\$6.80
DCMT21.52	DCMT070208	1/4	3/32	0.03125	Rough & Heavy Boring	Medium To Rough	PM	T6130	TO-6994910	\$9.27	\$6.80
DCMT32.51	DCMT11T304	3/8	5/32	0.0156 1/64	Cont - General Purpose	Finish	PF	T6120	TO-6712245	\$13.05	\$9.57
					Rough & Heavy Boring	Medium To Rough	PM	T6130	TO-6712244	\$13.05	\$9.57
DCMT32.52	DCMT11T308	3/8	5/32	0.03125 1/32	Cont - General Purpose	Finish	PF	T6120	TO-6712245	\$13.05	\$9.57
					Rough & Heavy Boring	Medium To Rough	PM	T6130	TO-6994913	\$13.05	\$9.57

DCMT INSERTS FOR SUPER ALLOYS

55° Diamond, 7° Relief Angle

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ANSI	ISO	IC (Inch)	T (Inch)	R (Inch)	Cutting Conditions	Operation/ Application	Chip Breaker	Grade	Part Number	Price 1-9 Pcs	Box Price
DCMT21.51	DCMT070204	1/4	3/32	0.016 1/64	Cont & Int Turning	Medium To Rough Boring	PM	AH120	TO-3851	\$9.27	\$6.80
DCMT32.51	DCMT11T304	3/8	5/32	0.016 1/64	Cont & Int Turning	Medium To Rough Boring	PM	AH120	TO-3871	\$13.05	\$9.57
DCMT32.52	DCMT11T308	3/8	5/32	0.031 1/32	Cont	Medium To Rough Boring	PM	AH110	TO-3881	\$13.05	\$9.57
					Cont & Int Turning	Medium To Rough Boring	PM	AH120	TO-6818559	\$13.05	\$9.57

DCGT INSERTS

For Machining Aluminum



- Grade H01-Uncoated grade for aluminum
- Sharp positive HA chipbreaker is ideal for aluminum
- For continuous non ferrous turning

IC	Thickness	Radius	Grade	Description	Part Number	Price Each
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DCGT Inserts

1/4	3/32	0.008 1/64	H01	DCGT 21.50.5 AK H01	KOY-1199	\$7.87
			H01	DCGT 21.51 AK H01	KOY-1201	\$7.87
3/8	5/32	0.008 1/64	H01	DCGT 32.50.5 AK H01	KOY-1203	\$9.22
			H01	DCGT 32.51 AK H01	KOY-1205	\$9.22
			H01	DCGT 32.52 AK H01	KOY-1207	\$9.22



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