

SCLPR BORING BARS USING CPMT INSERTS

SCLPR BORING BARS



Using CPMT Inserts

- Industry standard SCLPR type
- Uses CPMT type inserts
- Shanks have locating flats for easy set-up
- Compatible with same style Kennametal® SCLPR boring bars
- Available in steel, heavy metal or carbide shanks
- See bottom of page for inserts
- **Made in the USA**

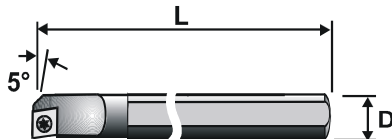


Fig 1



Insert	Industry Reference	Shank "D"	Fig #	Steel Shank-4xD			Heavy Metal-6xD			Carbide Shank-8xD			Screw \$ 1.00	Wrench
				Min Bore	L	Part Number	Min Bore	L	Part Number	Min Bore	L	Part Number		
CPMT 21.5_	_06-SCLPR-2	.375 (3/8)	1	0.480	5.0	BBK-1010R-E \$67.00	0.425	4.0	BBK-3010R \$146.00	0.480	6.0	BBK-5010R \$193.00	SC-31	TX-207 \$6.50
	_08-SCLPR-2	.500 (1/2)	1	0.600	5.0	BBK-1020R-E \$73.00	0.550	6.0	BBK-3020R \$259.00	0.600	8.0	BBK-5020R \$220.00		
	_10-SCLPR-2	.625 (5/8)	1	0.770	7.0	BBK-1030R-E \$73.00	0.675	6.0	BBK-3030R \$326.00	0.770	10.0	BBK-5030R \$333.00		
CPMT 32.5_	_08-SCLPR-3	.500 (1/2)	1	0.600	5.0	BBK-1040R-E \$72.00	-	-	-	0.600	8.0	BBK-5040R \$220.00	SC-32	TX-215 \$8.00
	_10-SCLPR-3	.625 (5/8)	1	0.770	7.0	BBK-1050R-E \$72.00	0.675	6.0	BBK-3050R \$326.00	0.770	10.0	BBK-5050R \$333.00		
	_12-SCLPR-3	.750 (3/4)	1	0.930	7.0	BBK-1060R-E \$100.00	0.800	8.0	BBK-3060R \$573.00	0.930	10.0	BBK-5060R \$507.00		
	_16-SCLPR-3	1.000	1	1.200	7.0	BBK-1070R-E \$125.00	1.050	10.0	BBK-3070R \$777.00	1.200	12.0	BBK-5070R \$730.00		

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CPMT INSERTS FOR STEELS & STAINLESS

80° Diamond, 11° Relief Angle

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ANSI	ISO	IC (Inch)	T (Inch)	R (Inch)	Cutting Conditions	Operation/ Application	Chip Breaker	Grade	Part Number	Price 1-9 Pcs	Box Price
CPMT21.50.5	CPMT060202	1/4	3/32	0.004 1/256	Cont	Finish To Medium Boring	PS	NS530	TO-6998452	\$6.48	\$4.75
					Cont & Int Turning	Finish To Medium Boring	PS	T9125	TO-6864996	\$9.09	\$6.67
CPMT21.51	CPMT060204	1/4	3/32	0.016 1/64	Cont	Finish To Medium Boring	PS	NS530	TO-6998453	\$6.48	\$4.75
					Cont & Int Turning	Finish To Medium Boring	PS	T9125	TO-6865012	\$9.09	\$6.67
CPMT32.51	CPMT09T304	3/8	5/32	0.016	Cont	Finish To Medium Boring	PS	NS530	TO-6727480	\$7.92	\$5.81
CPMT32.52	CPMT09T308	3/8	5/32	0.031	Cont & Int Turning	Finish To Medium Boring	PS	T9125	TO-6863673	\$9.72	\$7.13

L-WRENCH SETS



- Patented handle design makes every job faster and easier
- Gorillagrip handle is stronger than normal steel handles



Type	No. Of Pieces	Hex Wrench Set Includes	Part Number	Price Each
Inch	12	.050, 1/16, 5/64, 3/32, 7/64, 1/8, 9/64, 5/32, 3/16, 7/32, 1 / 4, 5/16	BO-12136	\$7.94
Inch	13	.050, 1/16, 5/64, 3/32, 7/64, 1/8, 9/64, 5/32, 3/16, 7/32, 1 / 4, 5/16, 3/8"	BO-12137	\$9.04
Metric	9	1.5, 2, 2.5, 3, 4, 5, 6, 8, 10mm	BO-12199	\$8.56
Torx®	8	T6,T7,T8,T9,T10,T15,T20,T25	BO-31832	\$16.09
Combo Pack	13 & 9	Inch & Metric Set	BO-22199	\$16.67

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