

SUMITOMO® STYLE BORING BARS

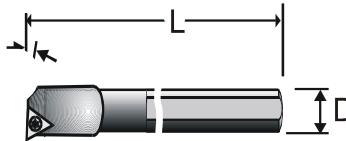
D

STJOR_ BORING BARS

Using TPGP/TPGG Inserts



- Uses TBGP/TPGP/TPGG triangle type inserts
- Shanks have locating flats for easy set-up
- Available in steel, heavy metal or carbide shanks
- See bottom of page for inserts



TURN-TEK® STEEL BORING BARS

Uses Insert	Industry Reference	Shank Size d	Min Bore D	OAL L	Right Hand Part Number	Price Each	SPARE PARTS	
							Screw Part Number	Hex/Torx Key Part Number
TPGP-63	SI-STJOR-066	3/8	.375	5	B-S06K-STJOR6-M	\$45.00	SC-89 \$1.00	TX-207 \$6.50
TPGG-22	SI-STJOR-082	1/2	.625	6	B-S08K-STJOR2-M	\$52.00		
TPGG-22	SI-STJOR-102	5/8	.750	6	B-S10K-STJOR2-M	\$64.00		

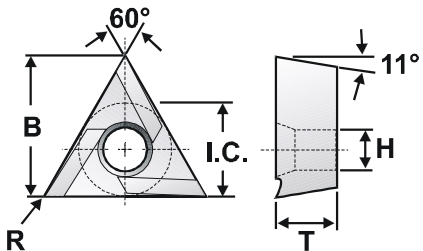


USST® BORING BARS

Insert	Industry Reference	Shank "D"	Heavy Metal-6xD			Carbide Shank-8xD			Screw \$1.00
			Min Bore	L	Part Number	Min Bore	L	Part Number	
TBGP-52	_STJOR-065	0.375	-	-	-	0.312	4.0	BBT-5000 \$166.00	SC-88
TPGP-63	_STJOR-066	0.375	0.375	4.0	BBT-3005 \$133.00	-	-	-	SC-89
TPGG-22	_STJOR-062	0.375	0.425	4.0	BBT-3010 \$133.00	0.500	5.0	BBT-5010 \$166.00	SC-83
TPGG-22	_STJOR-082	0.500	0.550	6.0	BBT-3015 \$259.00	0.625	7.0	BBT-5015 \$220.00	SC-84
TPGG-22	_STJOR-102	0.625	0.700	6.0	BBT-3020 \$326.00	0.750	8.0	BBT-5020 \$333.00	
TPGG-33	_STJOR-123	0.750	0.800	8.0	BBT-3025 \$573.00	1.000	9.0	BBT-5025 \$507.00	SC-85
TPGG-33	_STJOR-163	1.000	1.050	10.0	BBT-3030 \$795.00	1.125	11.0	BBT-5030 \$686.00	

INSERTS

SUMITOMO™



Left Hand Shown

Bars Using	I.C.	T	R	Sumitomo Reference	Grade T220A	Grade G10E	Grade AC10/AC2000	Grade AC830P
TBGP-52	5/32"	1/16"	1/128	TBGT-520.5L	SU-621 \$7.55	SU-641 \$7.93	-	-
			1/64	TBGT-521L	SU-622 \$7.81	-	-	-
TPGP-63	3/16"	3/32"	1/128	TPGP-630.5L	SU-623 \$8.62	SU-643 \$9.05	-	-
			1/64	TPGP-631L	SU-624 \$8.62	-	-	-
TPGG-22	1/4"	1/8"	1/128	TPGG-220.5L	SU-625 \$9.09	SU-645 \$11.75	-	-
			1/64	TPGG-221L	SU-626 \$9.09	SU-646 \$9.54	-	-
				TPMN-221ENF	-	-	-	SU-656 \$7.10
			1/32	TPGG-222L	SU-627 \$9.83	SU-647 \$9.54	-	-
TPGG-33	3/8	3/16	1/128	TPGG-330.5L	SU-628 \$13.94	-	-	-
				TPGG-331L	SU-629 \$13.53	SU-649 \$12.51	-	-
			1/64	TPMT-331ENF	-	-	SU-639 \$9.58	SU-659 \$9.58
				TPGG-332L	SU-630 \$12.51	SU-650 \$13.53	-	-
1/32	TPMT-332ENF	-	-	SU-640 \$9.58	SU-660 \$9.58			

SUMITOMO INSERT GRADES

Grade	T12A, T220A	G10E	AC10, AC2000	AC830P
Insert Type	Cermet	Uncoated Carbide	Coated Carbide	Coated Carbide
Material	Steels, Stainless Steel	Cast Iron, Non-ferrous	Steels, Stainless Steel	Steels, Stainless Steel
Cutting Conditions	Finishing	Finish to Medium	General Purpose	Interrupted Roughing

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