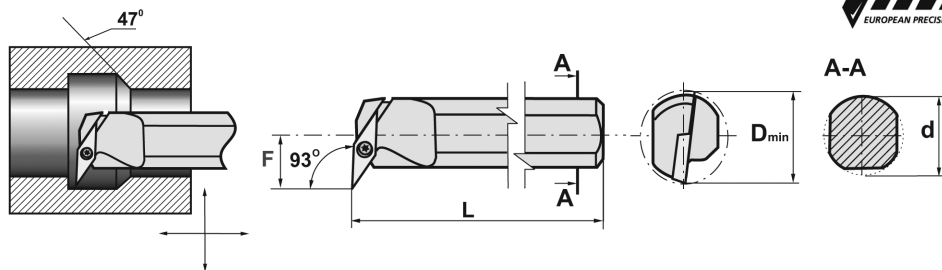
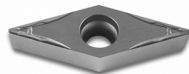


# SVUCR/L, SWUCR/L & CTFPR BORING BARS



## SVUCR/L BORING BARS

- Industry standard SVUCR/L type
- Steel shank
- Uses VCMT or VCGT inserts
- Shanks have locating flats
- 3° end cutting edge angle

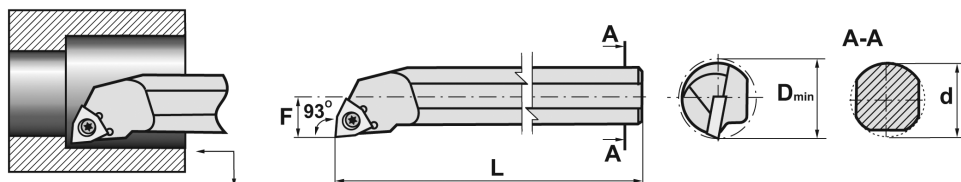
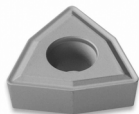


Uses Insert	Style	Shank Size d	Min Bore D	OAL L	F	Right Hand Part Number	Left Hand Part Number	Price Each	SPARE PARTS	
									Screw Part Number	Hex/Torx Key Part Number
VC_T-22_	SI-SVUCR/L12-2	3/4	1.125	10	.625	BI-6887-122R	BI-6887-122L	\$77.62	BI-6998-2506	BI-6998-007
	SI-SVUCR/L16-2	1	1.500	12	.750	BI-6887-162R	BI-6887-162L	\$79.91	\$0.72	\$4.99
VC_T-33_	SI-SVUCR/L16-3	1	2	12	.750	BI-6887-163R	BI-6887-163L	\$75.20	BI-6998-3509	BI-6998-150
	SI-SVUCR/L20-3	1-1/4	2.250	14	1	BI-6887-203R	BI-6887-203L	\$89.46	\$6.60	\$4.99

## SWUCR/L BORING BARS



- Industry standard SWUCR/L type
- Steel shank
- Uses WCMT or WCGT inserts
- Shanks have locating flats
- 3° end cutting edge angle

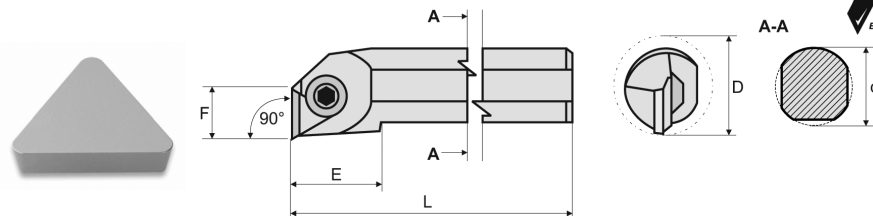
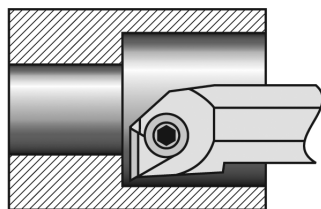


Uses Insert	Style	Shank Size d	Min Bore D	OAL L	F	Right Hand Part Number	Left Hand Part Number	Price Each	SPARE PARTS	
									Screw Part Number	Hex/Torx Key Part Number
WC_T 32.5_	SI-SWUCR/L08-3	1/2	.625	6	.311	BI-6889-083R	BI-6889-083L	\$57.54	BI-6998-4008T	BI-6998-015
	SI-SWUCR/L10-3	5/8	.812	8	.405	BI-6889-103R	BI-6889-103L	\$61.35		
	SI-SWUCR/L12-3	3/4	1	10	.500	BI-6889-123R	BI-6889-123L	\$66.78		

## CTFPR BORING BARS



- Industry standard CTFPR type
- Steel shank
- Uses TPU inserts
- Shanks have locating flats
- 3° end cutting edge angle



Style	Inserts	Shank Size d	Min Bore D	OAL L	C	E	Right Hand Part Number	Price Each
SI-CTFPR	TPU-21_	5/8	0.827	8.250	.709	1.181	BI-6939-172	\$72.57
	TPU-32_	3/4	1.063	9.875	.925	1.378	BI-6939-173	\$76.42
	TPU-32_	1	1.339	11.750	1.201	1.575	BI-6939-174	\$83.57
	TPU-32_	1-1/4	1.693	14.0	1.516	1.772	BI-6939-175	\$108.44
	TPU-32_	1-1/2	2.086	15.0	1.889	1.968	BI-6939-176	\$139.96
	TPU-43_	2	2.559	16.0	2.362	1.968	BI-6939-178	\$165.04

## REPLACEMENT PARTS FOR CTFPR BORING BARS

Inserts	For Boring Bar Part Number	Shim	Price Each	Shim Screw	Price Each	Lock Screw	Price Each	Hex Key	Price Each
TPU-21_	BI-6939-172	-	-	-	-	BI-6999-265	\$4.88	BI-6999-583	\$1.00
TPU-32_	BI-6939-173	-	-	-	-	BI-6999-271	\$5.36	BI-6999-584	\$1.00
TPU-32_	BI-6939-174	-	-	-	-	BI-6999-271	\$5.36	BI-6999-584	\$1.00
TPU-32_	BI-6939-175	BI-6999-391	\$15.80	BI-6999-400	\$2.97	BI-6999-271	\$5.36	BI-6999-584	\$1.00
TPU-32_	BI-6939-176	BI-6999-394	\$3.63	BI-6999-400	\$2.97	BI-6999-275	\$11.50	BI-6999-582	\$1.00
TPU-43_	BI-6939-178	BI-6999-394	\$3.63	BI-6999-400	\$2.97	BI-6999-275	\$11.50	BI-6999-582	\$1.00

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