

SCREW MACHINE LENGTH STUB DRILLS-HSS/COBALT

C

SCREW MACHINE DRILLS

High Speed Steel
135° Self-Centering Split Point
Heavy Duty



Fractional Sizes			Black Oxide 135° Split Point	Cobalt HSS 135° Split Point	Cobalt HSS 135° Point				
Dia.	Dec Equiv	OAL	Part Number	Price Each	Part Number	Price Each	Part Number	Pkg Qty	Price Each
1/16	.0625	1-5/8	PTD-1/16-SHBS	\$1.34	PTD-1/16-SCGS	\$1.58	YG-1/16-SCGS	10	\$1.95
5/64	.0781	1-11/16	PTD-5/64-SHBS	\$1.35	PTD-5/64-SCGS	\$1.59	YG-5/64-SCGS	10	\$1.95
3/32	.0938	1-3/4	PTD-3/32-SHBS	\$1.32	PTD-3/32-SCGS	\$1.58	YG-3/32-SCGS	10	\$1.95
7/64	.1094	1-13/16	PTD-7/64-SHBS	\$1.35	PTD-7/64-SCGS	\$1.80	YG-7/64-SCGS	5	\$1.99
1/8	.1250	1-7/8	PTD-1/8-SHBS	\$1.29	PTD-1/8-SCGS	\$2.06	YG-1/8-SCGS	5	\$2.24
9/64	.1406	1-15/16	PTD-9/64-SHBS	\$1.37	PTD-9/64-SCGS	\$2.08	YG-9/64-SCGS	5	\$2.24
5/32	.1562	2-1/16	PTD-5/32-SHBS	\$1.49	PTD-5/32-SCGS	\$2.26	YG-5/32-SCGS	5	\$2.40
11/64	.1719	2-1/8	PTD-11/64-SHBS	\$1.58	PTD-11/64-SCGS	\$2.57	YG-11/64-SCGS	5	\$2.46
3/16	.1875	2-3/16	PTD-3/16-SHBS	\$1.69	PTD-3/16-SCGS	\$3.01	YG-3/16-SCGS	5	\$2.72
13/64	.2031	2-1/4	PTD-13/64-SHBS	\$1.81	PTD-13/64-SCGS	\$3.43	YG-13/64-SCGS	5	\$3.05
7/32	.2188	2-3/8	PTD-7/32-SHBS	\$2.16	PTD-7/32-SCGS	\$3.78	YG-7/32-SCGS	5	\$3.23
15/64	.2344	2-7/16	PTD-15/64-SHBS	\$2.21	PTD-15/64-SCGS	\$4.19	YG-15/64-SCGS	5	\$3.38
1/4	.2500	2-1/2	PTD-1/4-SHBS	\$2.43	PTD-1/4-SCGS	\$4.20	YG-1/4-SCGS	5	\$3.70
17/64	.2656	2-5/8	PTD-17/64-SHBS	\$2.80	PTD-17/64-SCGS	\$4.93	YG-17/64-SCGS	5	\$4.07
9/32	.2812	2-11/16	PTD-9/32-SHBS	\$3.00	PTD-9/32-SCGS	\$5.22	YG-9/32-SCGS	5	\$4.14
19/64	.2969	2-3/4	PTD-19/64-SHBS	\$3.32	PTD-19/64-SCGS	\$6.26	YG-19/64-SCGS	5	\$4.79
5/16	.3125	2-13/16	PTD-5/16-SHBS	\$3.53	PTD-5/16-SCGS	\$6.50	YG-5/16-SCGS	5	\$5.25
21/64	.3281	2-15/16	PTD-21/64-SHBS	\$3.94	PTD-21/64-SCGS	\$7.43	YG-21/64-SCGS	1	\$5.68
11/32	.3438	3	PTD-11/32-SHBS	\$4.41	PTD-11/32-SCGS	\$7.83	YG-11/32-SCGS	1	\$6.29
23/64	.3594	3-1/16	PTD-23/64-SHBS	\$5.09	PTD-23/64-SCGS	\$9.27	YG-23/64-SCGS	1	\$7.00
3/8	.3750	3-1/8	PTD-3/8-SHBS	\$5.29	PTD-3/8-SCGS	\$9.00	YG-3/8-SCGS	1	\$7.00
25/64	.3906	3-1/4	PTD-25/64-SHBS	\$6.03	PTD-25/64-SCGS	\$10.60	YG-25/64-SCGS	1	\$7.72
13/32	.4062	3-5/16	PTD-13/32-SHBS	\$6.21	PTD-13/32-SCGS	\$10.62	YG-13/32-SCGS	1	\$8.37
27/64	.4219	3-3/8	PTD-27/64-SHBS	\$6.86	PTD-27/64-SCGS	\$12.08	YG-27/64-SCGS	1	\$9.02
7/16	.4375	3-7/16	PTD-7/16-SHBS	\$6.89	PTD-7/16-SCGS	\$12.08	YG-7/16-SCGS	1	\$9.27
29/64	.4531	3-9/16	PTD-29/64-SHBS	\$8.28	PTD-29/64-SCGS	\$14.92	YG-29/64-SCGS	1	\$10.81
15/32	.4688	3-5/8	PTD-15/32-SHBS	\$8.87	PTD-15/32-SCGS	\$14.51	YG-15/32-SCGS	1	\$10.96
31/64	.4844	3-11/16	PTD-31/64-SHBS	\$9.11	PTD-31/64-SCGS	\$14.92	YG-31/64-SCGS	1	\$11.28
1/2	.5000	3-3/4	PTD-1/2-SHBS	\$8.91	PTD-1/2-SCGS	\$14.45	YG-1/2-SCGS	1	\$11.45
33/64	.5156	3-7/8	-	-	PTD-33/64-SCGS	\$37.13	-	-	-
17/32	.5312	3-7/8	-	-	PTD-17/32-SCGS	\$37.44	-	-	-
35/64	.5469	4	-	-	PTD-35/64-SCGS	\$40.32	-	-	-
9/16	.5625	4	-	-	PTD-9/16-SCGS	\$38.84	-	-	-
37/64	.5781	4-1/8	-	-	PTD-37/64-SCGS	\$45.90	-	-	-
19/32	.5938	4-1/8	-	-	PTD-19/32-SCGS	\$44.46	-	-	-
39/64	.6094	4-1/4	-	-	PTD-39/64-SCGS	\$46.80	-	-	-
5/8	.6250	4-1/4	-	-	PTD-5/8-SCGS	\$44.87	-	-	-
41/64	.6406	4-1/2	-	-	PTD-41/64-SCGS	\$53.55	-	-	-
21/32	.6562	4-1/2	-	-	PTD-21/32-SCGS	\$51.75	-	-	-
43/64	.6719	4-5/8	-	-	PTD-43/64-SCGS	\$60.30	-	-	-
11/16	.6875	4-5/8	-	-	PTD-11/16-SCGS	\$56.70	-	-	-
45/64	.7031	4-3/4	-	-	PTD-45/64-SCGS	\$64.80	-	-	-
23/32	.7188	4-3/4	-	-	PTD-23/32-SCGS	\$62.55	-	-	-
47/64	.7344	5	-	-	PTD-47/64-SCGS	\$67.95	-	-	-
3/4	.7500	5	-	-	PTD-3/4-SCGS	\$65.70	-	-	-

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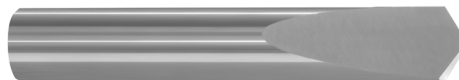
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SOLID CARBIDE SPADE DRILLS

- For use on thin sheet applications and spot drilling
- Massive web construction insures maximum tool life
- Made from premium submicron carbide with 10% cobalt
- 118° drill point
- Made in USA



Size	Dec. Inch	LOC	OAL	Part Number	Price Each
1/32	0.0312	3/16	1-1/2	MO-SPD-132	\$5.47
3/64	0.0469	7/32	1-1/2	MO-SPD-364	\$5.47
1/16	0.0625	5/16	1-1/2	MO-SPD-116	\$5.33
3/32	0.0938	7/16	1-1/2	MO-SPD-332	\$5.21
7/64	0.1094	7/16	1-1/2	MO-SPD-764	\$5.21
1/8	0.1250	1/2	1-1/2	MO-SPD-18	\$5.27
9/64	0.1406	1/2	2	MO-SPD-964	\$6.45
5/32	0.1562	9/16	2	MO-SPD-532	\$6.45
11/64	0.1719	9/16	2	MO-SPD-1164	\$6.45
3/16	0.1875	11/16	2	MO-SPD-316	\$7.50

Size	Dec. Inch	LOC	OAL	Part Number	Price Each
7/32	0.2188	19/32	2	MO-SPD-732	\$8.69
1/4	0.2500	11/16	2	MO-SPD-14	\$9.81
9/32	0.2812	7/8	2-1/2	MO-SPD-932	\$12.03
5/16	0.3125	7/8	2-1/2	MO-SPD-516	\$13.54
11/32	0.3438	15/16	2-1/2	MO-SPD-1132	\$16.22
3/8	0.3750	1-1/8	2-1/2	MO-SPD-38	\$17.32
13/32	0.4062	1-1/8	2-1/2	MO-SPD-1332	\$19.62
7/16	0.4375	1-3/16	2-1/2	MO-SPD-716	\$20.88
15/32	0.4688	1-3/16	2-1/2	MO-SPD-1532	\$22.87
1/2	0.5000	1-3/16	2-1/2	MO-SPD-12	\$25.20

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SCREW MACHINE/STUB LENGTH STUB DRILLS

SCREW MACHINE DRILLS

Wire Sizes-HSS & Cobalt
135° Self-Centering Split Point
Heavy Duty



Wire Sizes			Black Oxide 135° Split Point		Cobalt HSS 135° Split Point		Wire Sizes (continued)			Black Oxide 135° Split Point		Cobalt HSS 135° Split Point	
Dia.	Dec Equiv	OAL	Part Number	Price Each	Part Number	Price Each	Dia.	Dec Equiv	OAL	Part Number	Price Each	Part Number	Price Each
1	.2280	2-7/16	PTD-1-SHBS	\$2.32	PTD-1-SCGS	\$4.66	31	.1200	1-7/8	PTD-31-SHBS	\$1.31	PTD-31-SCGS	\$1.94
2	.2210	2-7/16	PTD-2-SHBS	\$2.33	PTD-2-SCGS	\$4.66	32	.1160	1-7/8	PTD-32-SHBS	\$1.31	PTD-32-SCGS	\$1.94
3	.2130	2-3/8	PTD-3-SHBS	\$2.19	PTD-3-SCGS	\$4.64	33	.1130	1-7/8	PTD-33-SHBS	\$1.31	PTD-33-SCGS	\$1.89
4	.2090	2-3/8	PTD-4-SHBS	\$2.19	PTD-4-SCGS	\$4.16	34	.1110	1-7/8	PTD-34-SHBS	\$1.31	PTD-34-SCGS	\$1.89
5	.2055	2-3/8	PTD-5-SHBS	\$2.19	PTD-5-SCGS	\$4.16	35	.1100	1-7/8	PTD-35-SHBS	\$1.31	PTD-35-SCGS	\$1.89
6	.2040	2-3/8	PTD-6-SHBS	\$2.19	PTD-6-SCGS	\$4.16	36	.1065	1-13/16	PTD-36-SHBS	\$1.31	PTD-36-SCGS	\$1.88
7	.2010	2-1/4	PTD-7-SHBS	\$1.82	PTD-7-SCGS	\$3.26	37	.1040	1-13/16	PTD-37-SHBS	\$1.31	PTD-37-SCGS	\$1.89
8	.1990	2-1/4	PTD-8-SHBS	\$1.83	PTD-8-SCGS	\$3.25	38	.1015	1-13/16	PTD-38-SHBS	\$1.31	PTD-38-SCGS	\$1.70
9	.1960	2-1/4	PTD-9-SHBS	\$1.83	PTD-9-SCGS	\$3.25	39	.0995	1-13/16	PTD-39-SHBS	\$1.31	PTD-39-SCGS	\$1.70
10	.1935	2-1/4	PTD-10-SHBS	\$1.82	PTD-10-SCGS	\$3.25	40	.0980	1-13/16	PTD-40-SHBS	\$1.31	PTD-40-SCGS	\$1.70
11	.1910	2-1/4	PTD-11-SHBS	\$1.82	PTD-11-SCGS	\$3.17	41	.0960	1-13/16	PTD-41-SHBS	\$1.31	PTD-41-SCGS	\$1.65
12	.1890	2-1/4	PTD-12-SHBS	\$1.83	PTD-12-SCGS	\$3.18	42	.0935	1-3/4	PTD-42-SHBS	\$1.31	PTD-42-SCGS	\$1.63
13	.1850	2-3/16	PTD-13-SHBS	\$1.83	PTD-13-SCGS	\$3.14	43	.0890	1-3/4	PTD-43-SHBS	\$1.31	PTD-43-SCGS	\$1.63
14	.1820	2-3/16	PTD-14-SHBS	\$1.83	PTD-14-SCGS	\$3.14	44	.0860	1-3/4	PTD-44-SHBS	\$1.31	PTD-44-SCGS	\$1.63
15	.1800	2-3/16	PTD-15-SHBS	\$1.83	PTD-15-SCGS	\$3.14	45	.0820	1-3/4	PTD-45-SHBS	\$1.31	PTD-45-SCGS	\$1.64
16	.1770	2-3/16	PTD-16-SHBS	\$1.83	PTD-16-SCGS	\$3.11	46	.0810	1-3/4	PTD-46-SHBS	\$1.31	PTD-46-SCGS	\$1.64
17	.1730	2-3/16	PTD-17-SHBS	\$1.83	PTD-17-SCGS	\$3.02	47	.0785	1-11/16	PTD-47-SHBS	\$1.31	PTD-47-SCGS	\$1.64
18	.1695	2-1/8	PTD-18-SHBS	\$1.53	PTD-18-SCGS	\$2.55	48	.0760	1-11/16	PTD-48-SHBS	\$1.31	PTD-48-SCGS	\$1.63
19	.1660	2-1/8	PTD-19-SHBS	\$1.53	PTD-19-SCGS	\$2.43	49	.0730	1-11/16	PTD-49-SHBS	\$1.31	PTD-49-SCGS	\$1.64
20	.1610	2-1/8	PTD-20-SHBS	\$1.53	PTD-20-SCGS	\$2.43	50	.0700	1-11/16	PTD-50-SHBS	\$1.31	PTD-50-SCGS	\$1.63
21	.1590	2-1/8	PTD-21-SHBS	\$1.47	PTD-21-SCGS	\$2.43	51	.0670	1-11/16	PTD-51-SHBS	\$1.31	PTD-51-SCGS	\$1.63
22	.1570	2-1/8	PTD-22-SHBS	\$1.48	PTD-22-SCGS	\$2.44	52	.0635	1-11/16	PTD-52-SHBS	\$1.31	PTD-52-SCGS	\$1.63
23	.1540	2-1/16	PTD-23-SHBS	\$1.48	PTD-23-SCGS	\$2.44	53	.0595	1-5/8	PTD-53-SHBS	\$1.31	PTD-53-SCGS	\$1.85
24	.1520	2-1/16	PTD-24-SHBS	\$1.48	PTD-24-SCGS	\$2.44	54	.0550	1-5/8	PTD-54-SHBS	\$1.31	PTD-54-SCGS	\$1.85
25	.1495	2-1/16	PTD-25-SHBS	\$1.46	PTD-25-SCGS	\$2.26	55	.0520	1-5/8	PTD-55-SHBS	\$1.31	PTD-55-SCGS	\$1.85
26	.1470	2-1/16	PTD-26-SHBS	\$1.46	PTD-26-SCGS	\$2.27	56	.0465	1-3/8	PTD-56-SHBS	\$1.31	PTD-56-SCGS	\$1.85
27	.1440	2-1/16	PTD-27-SHBS	\$1.46	PTD-27-SCGS	\$2.27	57	.0430	1-3/8	PTD-57-SHBS	\$1.31	PTD-57-SCGS	\$1.85
28	.1405	1-15/16	PTD-28-SHBS	\$1.31	PTD-28-SCGS	\$2.07	58	.0420	1-3/8	PTD-58-SHBS	\$1.31	PTD-58-SCGS	\$1.95
29	.1360	1-15/16	PTD-29-SHBS	\$1.31	PTD-29-SCGS	\$2.06	59	.0410	1-3/8	PTD-59-SHBS	\$1.31	PTD-59-SCGS	\$1.95
30	.1285	1-15/16	PTD-30-SHBS	\$1.31	PTD-30-SCGS	\$1.94	60	.0400	1-3/8	PTD-60-SHBS	\$1.31	PTD-60-SCGS	\$1.95

SCREW MACHINE DRILLS

Letter Sizes-HSS & Cobalt
135° Self-Centering Split Point
Heavy Duty



Letter Sizes			Black Oxide 135° Split Point		Cobalt HSS 135° Split Point		Cobalt HSS 135° Split Point		
Dia.	Dec Equiv	OAL	PTD Part Number	Price Each	PTD Part Number	Price Each	YG-1 Part Number	YG-1 Pkg Qty	Price Each
A	.2340	2-7/16	PTD-A-SHBS	\$2.77	PTD-A-SCGS	\$4.95	YG-A-SCGS	5	\$3.48
B	.2380	2-1/2	PTD-B-SHBS	\$2.77	PTD-B-SCGS	\$5.24	YG-B-SCGS	5	\$4.07
C	.2420	2-1/2	PTD-C-SHBS	\$2.77	PTD-C-SCGS	\$5.22	YG-C-SCGS	5	\$4.07
D	.2460	2-1/2	PTD-D-SHBS	\$2.77	PTD-D-SCGS	\$5.24	YG-D-SCGS	5	\$4.38
E	.2500	2-1/2	PTD-E-SHBS	\$2.94	PTD-E-SCGS	\$4.77	YG-E-SCGS	5	\$4.38
F	.2570	2-5/8	PTD-F-SHBS	\$3.03	PTD-F-SCGS	\$5.58	YG-F-SCGS	5	\$4.07
G	.2610	2-5/8	PTD-G-SHBS	\$3.24	PTD-G-SCGS	\$5.60	YG-G-SCGS	5	\$4.07
H	.2660	2-11/16	PTD-H-SHBS	\$3.24	PTD-H-SCGS	\$5.90	YG-H-SCGS	5	\$4.38
I	.2720	2-11/16	PTD-I-SHBS	\$3.24	PTD-I-SCGS	\$5.90	YG-I-SCGS	5	\$4.14
J	.2770	2-11/16	PTD-J-SHBS	\$3.47	PTD-J-SCGS	\$5.90	YG-J-SCGS	5	\$4.38
K	.2810	2-11/16	PTD-K-SHBS	\$3.75	PTD-K-SCGS	\$5.90	YG-K-SCGS	5	\$4.38
L	.2900	2-3/4	PTD-L-SHBS	\$3.75	PTD-L-SCGS	\$6.95	YG-L-SCGS	5	\$4.79
M	.2950	2-3/4	PTD-M-SHBS	\$4.08	PTD-M-SCGS	\$6.95	YG-M-SCGS	5	\$5.03
N	.3020	2-13/16	PTD-N-SHBS	\$4.08	PTD-N-SCGS	\$7.52	YG-N-SCGS	5	\$5.23
O	.3160	2-15/16	PTD-O-SHBS	\$4.12	PTD-O-SCGS	\$8.33	YG-O-SCGS	1	\$5.62
P	.3230	2-15/16	PTD-P-SHBS	\$4.61	PTD-P-SCGS	\$8.33	YG-P-SCGS	1	\$5.90
Q	.3320	3	PTD-Q-SHBS	\$4.61	PTD-Q-SCGS	\$9.05	YG-Q-SCGS	1	\$6.32
R	.3390	3	PTD-R-SHBS	\$4.66	PTD-R-SCGS	\$9.05	YG-R-SCGS	1	\$6.32
S	.3480	3-1/16	PTD-S-SHBS	\$5.29	PTD-S-SCGS	\$11.21	YG-S-SCGS	1	\$7.39
T	.3580	3-1/16	PTD-T-SHBS	\$6.12	PTD-T-SCGS	\$11.21	YG-T-SCGS	1	\$7.39
U	.3680	3-1/8	PTD-U-SHBS	\$6.12	PTD-U-SCGS	\$11.21	YG-U-SCGS	1	\$7.39
V	.3770	3-1/4	PTD-V-SHBS	\$6.59	PTD-V-SCGS	\$12.42	YG-V-SCGS	1	\$7.92
W	.3860	3-1/4	PTD-W-SHBS	\$6.89	PTD-W-SCGS	\$12.42	YG-W-SCGS	1	\$7.92
X	.3970	3-5/16	PTD-X-SHBS	\$8.01	PTD-X-SCGS	\$12.42	YG-X-SCGS	1	\$8.30
Y	.4040	3-5/16	PTD-Y-SHBS	\$9.47	PTD-Y-SCGS	\$12.42	YG-Y-SCGS	1	\$8.72
Z	.4130	3-3/8	PTD-Z-SHBS	\$9.47	PTD-Z-SCGS	\$14.22	YG-Z-SCGS	1	\$9.31

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SOLID CARBIDE DRILLS-STUB LENGTH

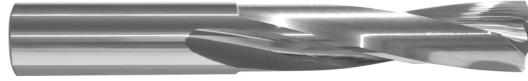
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MACHINE SCREW/STUB DRILLS

Solid Carbide

FEATURES:

- Designed for stainless steel, tool steel, titanium and nickel alloys
- Made from premium submicron carbide with 10% cobalt
- 15° helix, right hand spiral, right hand cut
- 135° drill point
- Made in USA



Full Line Available!
Please call for more information.

Size	Dec.	LOC	OAL	UNCOATED		TIAIN COATED		Size	Dec.	LOC	OAL	UNCOATED		TIAIN COATED	
				Part Number	Price Each	Part Number	Price Each					Part Number	Price Each	Part Number	Price Each
1/32	.0312	1/2	1-1/2	SRUC-1/32-MO	\$7.43	SRTA-1/32-MO	\$10.40	10	.1935	1-3/16	2-1/4	SRUC-10-MO	\$13.67	SRTA-10-MO	\$17.17
56	.0465	1/2	1-1/2	SRUC-56-MO	\$7.18	SRTA-56-MO	\$10.04	9	.1960	1-3/16	2-1/4	SRUC-9-MO	\$13.67	SRTA-9-MO	\$17.17
3/64	.0469	1/2	1-1/2	SRUC-3/64-MO	\$9.10	SRTA-3/64-MO	\$10.04	8	.1990	1-3/16	2-1/4	SRUC-8-MO	\$13.67	SRTA-8-MO	\$17.17
55	.0520	1/2	1-1/2	SRUC-55-MO	\$7.18	SRTA-55-MO	\$10.04	7	.2010	1-3/16	2-1/4	SRUC-7-MO	\$13.67	SRTA-7-MO	\$17.17
54	.0550	1/2	1-1/2	SRUC-54-MO	\$7.18	SRTA-54-MO	\$10.04	13/64	.2031	1-3/16	2-1/4	SRUC-13/64-MO	\$13.67	SRTA-13/64-MO	\$17.17
53	.0595	1/2	1-1/2	SRUC-53-MO	\$7.18	SRTA-53-MO	\$10.04	6	.2040	1-1/4	2-3/8	SRUC-6-MO	\$14.83	SRTA-6-MO	\$19.13
1/16	.0625	5/8	1-5/8	SRUC-1/16-MO	\$7.26	SRTA-1/16-MO	\$10.12	5	.2055	1-1/4	2-3/8	SRUC-5-MO	\$14.83	SRTA-5-MO	\$19.13
52	.0635	11/16	1-11/16	SRUC-52-MO	\$7.08	SRTA-52-MO	\$9.95	4	.2090	1-1/4	2-3/8	SRUC-4-MO	\$14.83	SRTA-4-MO	\$19.13
51	.0670	11/16	1-11/16	SRUC-51-MO	\$7.08	SRTA-51-MO	\$9.95	3	.2130	1-1/4	2-3/8	SRUC-3-MO	\$15.57	SRTA-3-MO	\$19.86
50	.0700	11/16	1-11/16	SRUC-50-MO	\$7.08	SRTA-50-MO	\$9.95	7/32	.2188	1-1/4	2-3/8	SRUC-7/32-MO	\$14.83	SRTA-7/32-MO	\$19.13
49	.0730	11/16	1-11/16	SRUC-49-MO	\$7.08	SRTA-49-MO	\$9.95	2	.2210	1-5/16	2-7/16	SRUC-2-MO	\$16.44	SRTA-2-MO	\$20.74
48	.0760	11/16	1-11/16	SRUC-48-MO	\$7.08	SRTA-48-MO	\$9.95	1	.2280	1-5/16	2-7/16	SRUC-1-MO	\$16.81	SRTA-1-MO	\$21.11
5/64	.0781	11/16	1-11/16	SRUC-5/64-MO	\$7.26	SRTA-5/64-MO	\$10.30	A	.2340	1-5/16	2-7/16	SRUC-A-MO	\$16.81	SRTA-A-MO	\$21.11
47	.0785	3/4	1-3/4	SRUC-47-MO	\$7.43	SRTA-47-MO	\$10.30	15/64	.2344	1-5/16	2-7/16	SRUC-15/64-MO	\$16.81	SRTA-15/64-MO	\$21.11
46	.0810	3/4	1-3/4	SRUC-46-MO	\$7.43	SRTA-46-MO	\$10.30	B	.2380	1-3/8	2-1/2	SRUC-B-MO	\$19.41	SRTA-B-MO	\$23.71
45	.0820	3/4	1-3/4	SRUC-45-MO	\$7.43	SRTA-45-MO	\$10.30	C	.2420	1-3/8	2-1/2	SRUC-C-MO	\$19.41	SRTA-C-MO	\$23.71
44	.0860	3/4	1-3/4	SRUC-44-MO	\$7.43	SRTA-44-MO	\$10.30	D	.2460	1-3/8	2-1/2	SRUC-D-MO	\$19.41	SRTA-D-MO	\$23.71
43	.0890	3/4	1-3/4	SRUC-43-MO	\$7.43	SRTA-43-MO	\$10.30	1/4	.2500	1-3/8	2-1/2	SRUC-1/4-MO	\$18.36	SRTA-1/4-MO	\$22.66
42	.0935	3/4	1-3/4	SRUC-42-MO	\$7.43	SRTA-42-MO	\$10.30	E	.2500	1-3/8	2-1/2	SRUC-E-MO	\$19.41	SRTA-E-MO	\$23.71
3/32	.0938	3/4	1-3/4	SRUC-3/32-MO	\$7.61	SRTA-3/32-MO	\$10.47	F	.2570	1-7/16	2-5/8	SRUC-F-MO	\$21.33	SRTA-F-MO	\$25.62
41	.0960	13/16	1-13/16	SRUC-41-MO	\$7.76	SRTA-41-MO	\$10.62	G	.2610	1-7/16	2-5/8	SRUC-G-MO	\$21.33	SRTA-G-MO	\$28.49
40	.0980	13/16	1-13/16	SRUC-40-MO	\$7.76	SRTA-40-MO	\$10.62	17/64	.2656	1-7/16	2-5/8	SRUC-17/64-MO	\$21.33	SRTA-17/64-MO	\$28.49
39	.0995	13/16	1-13/16	SRUC-39-MO	\$7.76	SRTA-39-MO	\$10.62	H	.2660	1-1/2	2-11/16	SRUC-H-MO	\$24.00	SRTA-H-MO	\$31.16
38	.1015	13/16	1-13/16	SRUC-38-MO	\$7.76	SRTA-38-MO	\$10.62	I	.2720	1-1/2	2-11/16	SRUC-I-MO	\$24.00	SRTA-I-MO	\$31.16
37	.1040	13/16	1-13/16	SRUC-37-MO	\$7.76	SRTA-37-MO	\$10.62	J	.2770	1-1/2	2-11/16	SRUC-J-MO	\$24.00	SRTA-J-MO	\$31.16
36	.1065	13/16	1-13/16	SRUC-36-MO	\$7.76	SRTA-36-MO	\$10.62	K	.2810	1-1/2	2-11/16	SRUC-K-MO	\$25.89	SRTA-K-MO	\$33.05
7/64	.1094	13/16	1-13/16	SRUC-7/64-MO	\$7.93	SRTA-7/64-MO	\$10.80	9/32	.2812	1-1/2	2-11/16	SRUC-9/32-MO	\$24.00	SRTA-9/32-MO	\$31.16
35	.1100	7/8	1-7/8	SRUC-35-MO	\$7.78	SRTA-35-MO	\$10.65	L	.2900	1-9/16	2-3/4	SRUC-L-MO	\$26.71	SRTA-L-MO	\$33.87
34	.1110	7/8	1-7/8	SRUC-34-MO	\$7.78	SRTA-34-MO	\$10.65	M	.2950	1-9/16	2-3/4	SRUC-M-MO	\$26.71	SRTA-M-MO	\$33.87
33	.1130	7/8	1-7/8	SRUC-33-MO	\$7.78	SRTA-33-MO	\$10.65	19/64	.2969	1-9/16	2-3/4	SRUC-19/64-MO	\$24.82	SRTA-19/64-MO	\$31.98
32	.1160	7/8	1-7/8	SRUC-32-MO	\$7.78	SRTA-32-MO	\$10.65	N	.3020	1-5/8	2-13/16	SRUC-N-MO	\$27.99	SRTA-N-MO	\$35.15
31	.1200	7/8	1-7/8	SRUC-31-MO	\$7.78	SRTA-31-MO	\$10.65	5/16	.3125	1-5/8	2-13/16	SRUC-5/16-MO	\$26.10	SRTA-5/16-MO	\$33.26
1/8	.1250	7/8	1-7/8	SRUC-1/8-MO	\$7.96	SRTA-1/8-MO	\$10.82	O	.3160	1-11/16	2-15/16	SRUC-O-MO	\$29.32	SRTA-O-MO	\$36.48
30	.1285	15/16	1-15/16	SRUC-30-MO	\$8.91	SRTA-30-MO	\$11.25	P	.3230	1-11/16	2-15/16	SRUC-P-MO	\$29.32	SRTA-P-MO	\$36.48
29	.1360	15/16	1-15/16	SRUC-29-MO	\$8.91	SRTA-29-MO	\$11.78	21/64	.3281	1-11/16	2-15/16	SRUC-21/64-MO	\$26.90	SRTA-21/64-MO	\$34.06
28	.1405	15/16	1-15/16	SRUC-28-MO	\$8.91	SRTA-28-MO	\$11.78	Q	.3320	1-11/16	3	SRUC-Q-MO	\$33.29	SRTA-Q-MO	\$40.44
9/64	.1406	15/16	1-15/16	SRUC-9/64-MO	\$8.91	SRTA-9/64-MO	\$11.78	R	.3390	1-11/16	3	SRUC-R-MO	\$33.29	SRTA-R-MO	\$40.44
27	.1440	1	2-1/16	SRUC-27-MO	\$9.59	SRTA-27-MO	\$13.09	11/32	.3438	1-11/16	3	SRUC-11/32-MO	\$31.26	SRTA-11/32-MO	\$38.41
26	.1470	1	2-1/16	SRUC-26-MO	\$9.59	SRTA-26-MO	\$13.09	S	.3480	1-3/4	3-1/16	SRUC-S-MO	\$33.73	SRTA-S-MO	\$40.89
25	.1495	1	2-1/16	SRUC-25-MO	\$9.59	SRTA-25-MO	\$13.09	T	.3580	1-3/4	3-1/16	SRUC-T-MO	\$33.73	SRTA-T-MO	\$40.89
24	.1520	1	2-1/16	SRUC-24-MO	\$9.59	SRTA-24-MO	\$13.09	23/64	.3594	1-3/4	3-1/16	SRUC-23/64-MO	\$30.65	SRTA-23/64-MO	\$37.81
23	.1540	1	2-1/16	SRUC-23-MO	\$9.59	SRTA-23-MO	\$13.09	U	.3680	1-13/16	3-1/8	SRUC-U-MO	\$40.67	SRTA-U-MO	\$47.83
5/32	.1562	1	2-1/16	SRUC-5/32-MO	\$9.59	SRTA-5/32-MO	\$13.09	3/8	.3750	1-13/16	3-1/8	SRUC-3/8-MO	\$37.10	SRTA-3/8-MO	\$44.26
22	.1570	1-1/16	2-1/8	SRUC-22-MO	\$10.12	SRTA-22-MO	\$13.62	V	.3770	1-7/8	3-1/4	SRUC-V-MO	\$42.98	SRTA-V-MO	\$53.80
21	.1590	1-1/16	2-1/8	SRUC-21-MO	\$10.12	SRTA-21-MO	\$13.62	W	.3860	1-7/8	3-1/4	SRUC-W-MO	\$42.98	SRTA-W-MO	\$53.80
20	.1610	1-1/16	2-1/8	SRUC-20-MO	\$10.82	SRTA-20-MO	\$13.62	25/64	.3906	1-7/8	3-1/4	SRUC-25/64-MO	\$39.94	SRTA-25/64-MO	\$50.75
19	.1660	1-1/16	2-1/8	SRUC-19-MO	\$11.87	SRTA-19-MO	\$15.37	X	.3970	1-15/16	3-5/16	SRUC-X-MO	\$47.56	SRTA-X-MO	\$58.38
18	.1695	1-1/16	2-1/8	SRUC-18-MO	\$11.87	SRTA-18-MO	\$15.37	Y	.4040	1-15/16	3-5/16	SRUC-Y-MO	\$47.56	SRTA-Y-MO	\$58.38
11/64	.1719	1-1/16	2-1/8	SRUC-11/64-MO	\$10.12	SRTA-11/64-MO	\$13.62	13/32	.4062	1-15/16	3-5/16	SRUC-13/32-MO	\$46.54	SRTA-13/32-MO	\$57.35
17	.1730	1-1/8	2-3/16	SRUC-17-MO	\$12.58	SRTA-17-MO	\$16.08	Z	.4130	2	3-3/8	SRUC-Z-MO	\$51.84	SRTA-Z-MO	\$62.66
16	.1770	1-1/8	2-3/16	SRUC-16-MO	\$13.01	SRTA-16-MO	\$16.51	27/64	.4219	2	3-3/8	SRUC-27/64-MO	\$50.63	SRTA-27/64-MO	\$61.45
15	.1800	1-1/8	2-3/16	SRUC-15-MO	\$13.01	SRTA-15-MO	\$16.51	7/16	.4375	2-1/16	3-7/16	SRUC-7/16-MO	\$55.56	SRTA-7/16-MO	\$66.37
14	.1820	1-1/8	2-3/16	SRUC-14-MO	\$13.01	SRTA-14-MO	\$16.51	29/64	.4531	2-1/8	3-9/16	SRUC-29/64-MO	\$61.06	SRTA-29/64-MO	\$71.88
13	.1850	1-1/8	2-3/16	SRUC-13-MO	\$13.01	SRTA-13-MO	\$16.51	15/32	.4688	2-1/8	3-5/8	SRUC-15/32-MO	\$62.58	SRTA-15/32-MO	\$73.40
3/16	.1875	1-1/8	2-3/16	SRUC-3/16-MO	\$11.18	SRTA-3/16-MO	\$14.68	31/64	.4844	2-3/16	3-11/16	SRUC-31/64-MO	\$63.21	SRTA-31/64-MO	\$74.03
12	.1890	1-3/16	2-1/4	SRUC-12-MO	\$13.67	SRTA-12-MO	\$17.17	1/2	.5000	2-1/4	3-3/4	SRUC-1/2-MO	\$67.12	SRTA-1/2-MO	\$77.94
11	.1910	1-3/16	2-1/4	SRUC-11-MO	\$13.67	SRTA-11-MO	\$17.17								

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PARABOLIC/TAPER LENGTH DRILLS

SCREW MACHINE DRILLS WIDE LAND PARABOLIC FLUTE High Speed Steel 135° Self-Centering Split Point



Fractional					Bright		TiN Coated	
Dia	Dec. Equiv	Flute Length	OAL	Pkg Qty	Part Number	Price Each	Part Number	Price Each
1/16	.0625	5/8	1-5/8	12	PTD-058304	\$2.44	PTD-062304	\$4.54
5/64	.0781	11/16	1-11/16	12	PTD-058305	\$2.44	PTD-062305	\$4.54
3/32	.0938	3/4	1-3/4	12	PTD-058306	\$2.44	PTD-062306	\$4.54
7/64	.1094	13/16	1-13/16	12	PTD-058307	\$2.69	PTD-062307	\$5.05
1/8	.1250	7/8	1-7/8	12	PTD-058308	\$2.72	PTD-062308	\$5.15
9/64	.1406	15/16	1-15/16	12	PTD-058309	\$2.82	PTD-062309	\$5.40
5/32	.1562	1	2-1/16	12	PTD-058310	\$2.85	PTD-062310	\$5.50
11/64	.1719	1-1/16	2-1/8	12	PTD-058311	\$3.18	PTD-062311	\$6.05
3/16	.1875	1-1/8	2-3/16	12	PTD-058312	\$3.45	PTD-062312	\$6.73
13/64	.2031	1-3/16	2-1/4	12	PTD-058313	\$3.95	PTD-062313	\$7.80
7/32	.2188	1-1/4	2-3/8	12	PTD-058314	\$4.36	PTD-062314	\$8.20
15/64	.2344	1-5/16	2-7/16	12	PTD-058315	\$4.84	PTD-062315	\$9.20
1/4	.2500	1-3/8	2-1/2	12	PTD-058316	\$4.90	PTD-062316	\$9.18
17/64	.2656	1-7/16	2-5/8	12	PTD-058317	\$5.80	PTD-062317	\$11.65
9/32	.2812	1-1/2	2-11/16	12	PTD-058318	\$5.83	PTD-062318	\$11.73
19/64	.2969	1-9/16	2-3/4	12	PTD-058319	\$7.03	PTD-062319	\$13.90
5/16	.3125	1-5/8	2-13/16	6	PTD-058320	\$7.20	PTD-062320	\$13.60
21/64	.3281	1-11/16	2-15/16	6	PTD-058321	\$8.20	PTD-062321	\$15.53
11/32	.3438	1-11/16	3	6	PTD-058322	\$8.85	PTD-062322	\$16.90
23/64	.3594	1-3/4	3-1/16	6	PTD-058323	\$10.20	PTD-062323	\$19.50
3/8	.3750	1-13/16	3-1/8	6	PTD-058324	\$9.90	PTD-062324	\$18.95
25/64	.3906	1-7/8	3-1/4	6	PTD-058325	\$11.63	PTD-062325	\$22.23
13/32	.4062	1-15/16	3-5/16	6	PTD-058326	\$11.58	PTD-062326	\$21.98
27/64	.4219	2	3-3/8	6	PTD-058327	\$13.25	PTD-062327	\$25.50
7/16	.4375	2-1/16	3-7/16	6	PTD-058328	\$13.25	PTD-062328	\$25.30
29/64	.4531	2-1/8	3-9/16	6	PTD-058329	\$15.40	PTD-062329	\$29.35
15/32	.4688	2-1/8	3-5/8	6	PTD-058330	\$15.75	PTD-062330	\$29.95
31/64	.4844	2-3/16	3-3/4	6	PTD-058331	\$17.13	PTD-062331	\$33.05
1/2	.5000	2-1/4	3-3/4	6	PTD-058332	\$16.83	PTD-062332	\$32.30

TAPER LENGTH DRILLS High Speed Steel-Bright Finish 118° Conventional Point-High Helix



Dia	Flute Length	OAL	Part Number	Price Each
1/64	5/16	1-1/2	PTD-051001	\$7.36
1/32	3/4	2	PTD-051002	\$5.38
3/64	1-1/8	2-1/4	PTD-051003	\$2.78
1/16	1-3/4	3	PTD-051004	\$2.62
5/64	2	3-3/4	PTD-051005	\$3.10
3/32	2-1/4	4-1/4	PTD-051006	\$3.65
7/64	2-1/2	4-5/8	PTD-051007	\$4.66
1/8	2-3/4	5-1/8	PTD-051008	\$4.70
9/64	3	5-3/8	PTD-051009	\$5.78
5/32	3	5-3/8	PTD-051010	\$5.78
11/64	3-3/8	5-3/4	PTD-051011	\$5.83
3/16	3-3/8	5-3/4	PTD-051012	\$5.76
13/64	3-5/8	6	PTD-051013	\$6.77
7/32	3-5/8	6	PTD-051014	\$6.68
15/64	3-3/4	6-1/8	PTD-051015	\$6.77
1/4	3-3/4	6-1/8	PTD-051016	\$6.68
17/64	3-7/8	6-1/4	PTD-051017	\$8.28
9/32	3-7/8	6-1/4	PTD-051018	\$8.21
19/64	4	6-3/8	PTD-051019	\$8.37
5/16	4	6-3/8	PTD-051020	\$8.28
21/64	4-1/8	6-1/2	PTD-051021	\$9.61
11/32	4-1/8	6-1/2	PTD-051022	\$9.52

Dia	Flute Length	OAL	Part Number	Price Each
23/64	4-1/4	6-3/4	PTD-051023	\$11.32
3/8	4-1/4	6-3/4	PTD-051024	\$11.21
25/64	4-3/8	7	PTD-051025	\$11.79
13/32	4-3/8	7	PTD-051026	\$11.66
27/64	4-5/8	7-1/4	PTD-051027	\$12.74
7/16	4-5/8	7-1/4	PTD-051028	\$12.85
29/64	4-3/4	7-1/2	PTD-051029	\$14.38
15/32	4-3/4	7-1/2	PTD-051030	\$15.14
31/64	4-3/4	7-3/4	PTD-051031	\$15.95
1/2	4-3/4	7-3/4	PTD-051032	\$15.82
33/64	4-3/4	8	PTD-051033	\$22.59
17/32	4-3/4	8	PTD-051034	\$22.39
35/64	4-7/8	8-1/4	PTD-051035	\$23.76
9/16	4-7/8	8-1/4	PTD-051036	\$23.54
37/64	4-7/8	8-3/4	PTD-051037	\$27.81
19/32	4-7/8	8-3/4	PTD-051038	\$27.81
39/64	4-7/8	8-3/4	PTD-051039	\$28.71
5/8	4-7/8	8-3/4	PTD-051040	\$28.44
41/64	5-1/8	9	PTD-051041	\$34.65
21/32	5-1/8	9	PTD-051042	\$32.99
43/64	5-3/8	9-1/4	PTD-051043	\$40.73
11/16	5-3/8	9-1/4	PTD-051044	\$39.29

Dia	Flute Length	OAL	Part Number	Price Each
45/64	5-5/8	9-1/2	PTD-051045	\$42.84
23/32	5-5/8	9-1/2	PTD-051046	\$40.91
47/64	5-7/8	9-3/4	PTD-051047	\$45.90
3/4	5-7/8	9-3/4	PTD-051048	\$43.11
49/64	6	9-7/8	PTD-051049	\$50.85
25/32	6	9-7/8	PTD-051050	\$48.15
51/64	6-1/8	10	PTD-051051	\$54.45
13/16	6-1/8	10	PTD-051052	\$51.75
53/64	6-1/8	10	PTD-051053	\$58.95
27/32	6-1/8	10	PTD-051054	\$54.45
55/64	6-1/8	10	PTD-051055	\$62.55
7/8	6-1/8	10	PTD-051056	\$57.60
57/64	6-1/8	10	PTD-051057	\$64.80
29/32	6-1/8	10	PTD-051058	\$60.75
59/64	6-1/8	10-3/4	PTD-051059	\$70.20
15/16	6-1/8	10-3/4	PTD-051060	\$65.25
61/64	6-3/8	11	PTD-051061	\$77.40
31/32	6-3/8	11	PTD-051062	\$71.55
63/64	6-3/8	11	PTD-051063	\$81.45
1	6-3/8	11	PTD-051100	\$74.70

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