

STRAIGHT SHANK CHUCKING REAMERS

High Speed Steel

List No. 433- Straight Flute, Straight Shank, Right Hand Cut

List No. 435- Right Hand Spiral Flutes, Straight Shank, Right Hand Cut



List 433



List 435



Dia	Dec. Equiv	Flute Len.	No. of Flutes	OAL	List 433		List 435	
					Part Number	Price Each	Part Number	Price Each
#80	.0135	3/8	2	3/4	YA433-0135	\$19.12	-	-
#79	.0145	3/8	2	3/4	YA433-0145	\$19.12	-	-
1/64	.0156	3/8	2	3/4	YA433-0156	\$19.12	-	-
#78	.0160	3/8	2	7/8	YA433-0160	\$19.12	-	-
#77	.0180	3/8	2	7/8	YA433-0180	\$19.12	-	-
#76	.0200	3/8	2	7/8	YA433-0200	\$19.12	-	-
#75	.0210	1/2	3	1	YA433-0210	\$19.12	-	-
#74	.0225	1/2	3	1	YA433-0225	\$19.12	-	-
#73	.0240	1/2	3	1-1/8	YA433-0240	\$19.12	-	-
#72	.0250	1/2	3	1-1/8	YA433-0250	\$19.12	-	-
#71	.0260	1/2	3	1-1/4	YA433-0260	\$19.12	-	-
#70	.0280	1/2	3	1-1/4	YA433-0280	\$19.12	-	-
#69	.0292	1/2	3	1-3/8	YA433-0292	\$19.12	-	-
#68	.0310	1/2	3	1-3/8	YA433-0310	\$19.12	-	-
1/32	.0312	1/2	3	1-3/8	YA433-0312	\$15.11	-	-
#67	.0320	1/2	3	1-3/8	YA433-0320	\$16.01	-	-
#66	.0330	1/2	3	1-3/8	YA433-0330	\$16.01	-	-
#65	.0350	1/2	3	1-1/2	YA433-0350	\$16.01	-	-
#64	.0360	1/2	3	1-1/2	YA433-0360	\$16.01	-	-
#63	.0370	1/2	3	1-1/2	YA433-0370	\$16.01	-	-
#62	.0380	1/2	3	1-1/2	YA433-0380	\$16.01	-	-
#61	.0390	1/2	3	1-1/2	YA433-0390	\$16.01	-	-
1.00	.0394	1/2	4	2-1/2	YA433-0394	\$16.01	YA435-0394	\$18.42
#60	.0400	1/2	4	2-1/2	YA433-0400	\$16.01	YA435-0400	\$18.42
#59	.0410	1/2	4	2-1/2	YA433-0410	\$16.01	YA435-0410	\$18.42
#58	.0420	1/2	4	2-1/2	YA433-0420	\$16.01	YA435-0420	\$18.42
#57	.0430	1/2	4	2-1/2	YA433-0430	\$16.01	YA435-0430	\$18.42
#56	.0465	1/2	4	2-1/2	YA433-0465	\$16.01	YA435-0465	\$18.42
3/64	.0469	1/2	4	2-1/2	YA433-0469	\$16.01	YA435-0469	\$18.42
#55	.0520	1/2	4	2-1/2	YA433-0520	\$16.01	YA435-0520	\$18.42
#54	.0550	1/2	4	2-1/2	YA433-0550	\$16.01	YA435-0550	\$18.42
1.50	.0591	1/2	4	2-1/2	YA433-0591	\$16.01	YA435-0591	\$18.42
#53	.0595	1/2	4	2-1/2	YA433-0595	\$16.01	YA435-0595	\$18.42
1/16	.0625	1/2	4	2-1/2	YA433-0625	\$14.42	YA435-0625	\$18.42
#52	.0635	1/2	4	2-1/2	YA433-0635	\$14.42	YA435-0635	\$18.42
#51	.0670	3/4	4	3	YA433-0670	\$12.89	YA435-0670	\$14.84
#50	.0700	3/4	4	3	YA433-0700	\$12.89	YA435-0700	\$14.84
#49	.0730	3/4	4	3	YA433-0730	\$12.89	YA435-0730	\$14.84
#48	.0760	3/4	4	3	YA433-0760	\$12.89	YA435-0760	\$14.84
5/64	.0781	3/4	4	3	YA433-0781	\$12.89	YA435-0781	\$14.84
#47	.0785	3/4	4	3	YA433-0785	\$12.89	YA435-0785	\$14.84
2.00	.0787	3/4	4	3	YA433-0787	\$12.89	YA435-0787	\$14.84
#46	.0810	3/4	4	3	YA433-0810	\$12.89	YA435-0810	\$14.84
#45	.0820	3/4	4	3	YA433-0820	\$12.89	YA435-0820	\$14.84
#44	.0860	3/4	4	3	YA433-0860	\$12.89	YA435-0860	\$14.84
#43	.0890	3/4	4	3	YA433-0890	\$12.89	YA435-0890	\$14.84
#42	.0935	3/4	4	3	YA433-0935	\$12.89	YA435-0935	\$14.84
3/32	.0938	3/4	4	3	YA433-0938	\$11.61	YA435-0938	\$14.71
#41	.0960	7/8	4	3-1/2	YA433-0960	\$13.04	YA435-0960	\$14.96
#40	.0980	7/8	4	3-1/2	YA433-0980	\$13.04	YA435-0980	\$14.96
2.50	.0984	7/8	4	3-1/2	YA433-0984	\$13.04	YA435-0984	\$14.96
#39	.0995	7/8	4	3-1/2	YA433-0995	\$13.04	YA435-0995	\$14.96
#38	.1015	7/8	4	3-1/2	YA433-1015	\$13.04	YA435-1015	\$14.96
#37	.1040	7/8	4	3-1/2	YA433-1040	\$13.04	YA435-1040	\$14.96
#36	.1065	7/8	4	3-1/2	YA433-1065	\$13.04	YA435-1065	\$14.96
7/64	.1094	7/8	4	3-1/2	YA433-1094	\$13.43	YA435-1094	\$15.39
#35	.1100	7/8	4	3-1/2	YA433-1100	\$13.43	YA435-1100	\$15.39
#34	.1110	7/8	4	3-1/2	YA433-1110	\$13.43	YA435-1110	\$15.39
#33	.1130	7/8	4	3-1/2	YA433-1130	\$13.43	YA435-1130	\$15.39
#32	.1160	7/8	4	3-1/2	YA433-1160	\$13.43	YA435-1160	\$15.39

Dia	Dec. Equiv	Flute Len.	No. of Flutes	OAL	List 433		List 435	
					Part Number	Price Each	Part Number	Price Each
3mm	.1181	7/8	4	3-1/2	YA433-1181	\$13.43	YA435-1181	\$15.39
#31	.1200	7/8	4	3-1/2	YA433-1200	\$13.43	YA435-1200	\$15.39
O/U	.1240	7/8	4	3-1/2	YA433-1240	\$13.43	YA435-1240	\$15.39
1/8	.1250	7/8	4	3-1/2	YA433-1250	\$10.72	YA435-1250	\$15.39
O/U	.1260	7/8	4	3-1/2	YA433-1260	\$13.43	YA435-1260	\$15.39
#30	.1285	7/8	4	3-1/2	YA433-1285	\$13.43	YA435-1285	\$15.39
#29	.1360	1	4	4	YA433-1360	\$16.01	YA435-1360	\$18.42
3.5mm	.1378	1	4	4	YA433-1378	\$16.01	YA435-1378	\$18.42
#28	.1405	1	4	4	YA433-1405	\$16.01	YA435-1405	\$18.42
9/64	.1406	1	4	4	YA433-1406	\$16.01	YA435-1406	\$18.42
#27	.1440	1	4	4	YA433-1440	\$16.01	YA435-1440	\$18.42
#26	.1470	1	4	4	YA433-1470	\$16.01	YA435-1470	\$18.42
#25	.1495	1	4	4	YA433-1495	\$16.01	YA435-1495	\$18.42
#24	.1520	1	4	4	YA433-1520	\$16.01	YA435-1520	\$18.42
#23	.1540	1	4	4	YA433-1540	\$16.01	YA435-1540	\$18.42
5/32	.1562	1	4	4	YA433-1562	\$16.01	YA435-1562	\$18.42
#22	.1570	1	6	4	YA433-1570	\$16.01	YA435-1570	\$18.42
4mm	.1575	1	6	4	YA433-1575	\$16.01	YA435-1575	\$18.42
#21	.1590	1-1/8	6	4-1/2	YA433-1590	\$17.11	YA435-1590	\$19.67
#20	.1610	1-1/8	6	4-1/2	YA433-1610	\$17.11	YA435-1610	\$19.67
#19	.1660	1-1/8	6	4-1/2	YA433-1660	\$17.11	YA435-1660	\$19.67
#18	.1695	1-1/8	6	4-1/2	YA433-1695	\$17.11	YA435-1695	\$19.67
11/64	.1719	1-1/8	6	4-1/2	YA433-1719	\$17.11	YA435-1719	\$19.67
#17	.1730	1-1/8	6	4-1/2	YA433-1730	\$17.11	YA435-1730	\$19.67
#16	.1770	1-1/8	6	4-1/2	YA433-1770	\$17.11	YA435-1770	\$19.67
4.5mm	.1772	1-1/8	6	4-1/2	YA433-1772	\$17.11	YA435-1772	\$19.67
#15	.1800	1-1/8	6	4-1/2	YA433-1800	\$17.11	YA435-1800	\$19.67
#14	.1820	1-1/8	6	4-1/2	YA433-1820	\$17.11	YA435-1820	\$19.67
#13	.1850	1-1/8	6	4-1/2	YA433-1850	\$17.11	YA435-1850	\$19.67
O/U	.1865	1-1/8	6	4-1/2	YA433-1865	\$17.11	YA435-1865	\$19.67
3/16	.1875	1-1/8	6	4-1/2	YA433-1875	\$15.39	YA435-1875	\$18.68
O/U	.1885	1-1/8	6	4-1/2	YA433-1885	\$17.11	YA435-1885	\$19.67
#12	.1890	1-1/8	6	4-1/2	YA433-1890	\$17.11	YA435-1890	\$19.67
#11	.1910	1-1/4	6	5	YA433-1910	\$19.18	YA435-1910	\$22.03
#10	.1935	1-1/4	6	5	YA433-1935	\$19.18	YA435-1935	\$22.03
#9	.1960	1-1/4	6	5	YA433-1960	\$19.18	YA435-1960	\$22.03
5mm	.1969	1-1/4	6	5	YA433-1969	\$19.18	YA435-1969	\$22.03
#8	.1990	1-1/4	6	5	YA433-1990	\$19.18	YA435-1990	\$22.03
#7	.2010	1-1/4	6	5	YA433-2010	\$19.18	YA435-2010	\$22.03
13/64	.2031	1-1/4	6	5	YA433-2031	\$19.18	YA435-2031	\$22.03
#6	.2040	1-1/4	6	5	YA433-2040	\$19.18	YA435-2040	\$22.03
#5	.2055	1-1/4	6	5	YA433-2055	\$19.18	YA435-2055	\$22.03
#4	.2090	1-1/4	6	5	YA433-2090	\$19.18	YA435-2090	\$22.03
#3	.2130	1-1/4	6	5	YA433-2130	\$19.18	YA435-2130	\$22.03
5.5mm	.2165	1-1/4	6	5	YA433-2165	\$19.18	YA435-2165	\$22.03
7/32	.2188	1-1/4	6	5	YA433-2188	\$19.18	YA435-2188	\$22.03
#2	.2210	1-1/2	6	6	YA433-2210	\$19.68	YA435-2210	\$22.64
#1	.2280	1-1/2	6	6	YA433-2280	\$19.68	YA435-2280	\$22.64
A	.2340	1-1/2	6	6	YA433-2340	\$19.68	YA435-2340	\$22.64
15/64	.2344	1-1/2	6	6	YA433-2344	\$19.68	YA435-2344	\$22.64
6mm	.2362	1-1/2	6	6	YA433-2362	\$20.75	YA435-2362	\$22.81
B	.2380	1-1/2	6	6	YA433-2380	\$20.75	YA435-2380	\$22.81
C	.2420	1-1/2	6	6	YA433-2420	\$20.75	YA435-2420	\$22.81
D	.2460	1-1/2	6	6	YA433-2460	\$20.75	YA435-2460	\$22.81
O/U	.2490	1-1/2	6	6	YA433-2490	\$18.68	YA435-2490	\$24.35
E	.2500	1-1/2	6	6	YA433-2500	\$17.62	YA435-2500	\$19.40
O/U	.2510	1-1/2	6	6	YA433-2510	\$18.68	YA435-2510	\$24.35
6.5mm	.2559	1-1/2	6	6	YA433-2559	\$20.75	YA435-2559	\$22.81
F	.2570	1-1/2	6	6	YA433-2570	\$20.75	YA435-2570	\$22.81
G	.2610	1-1/2	6	6	YA433-2610	\$20.75	YA435-2610	\$22.81

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STRAIGHT SHANK CHUCKING REAMERS (continued)

High Speed Steel

List No. 433- Straight Flute, Straight Shank, Right Hand Cut

List No. 435- Right Hand Spiral Flutes, Straight Shank, Right Hand Cut



List 433



List 435



Dia	Dec. Equiv	Flute Length	No. of Flutes	OAL	List 433		List 435		List 433						
					Part Number	Price Each	Part Number	Price Each	Part Number	Price Each					
17/64	0.2656	1-1/2	6	6	YA433-2656	\$23.12	YA435-2656	\$25.45	9/16	0.5625	2	8	8	YA433-5625	\$36.68
H	0.2660	1-1/2	6	6	YA433-2660	\$23.12	YA435-2660	\$25.45	O/U	0.5635	2	8	8	YA433-5635	\$38.48
I	0.2720	1-1/2	6	6	YA433-2720	\$23.12	YA435-2720	\$25.45	14.5mm	0.5709	2	8	8	YA433-5709	\$38.48
7mm	0.2756	1-1/2	6	6	YA433-2756	\$23.12	YA435-2756	\$25.45	37/64	0.5781	2	8	8	YA433-5781	\$38.48
J	0.2770	1-1/2	6	6	YA433-2770	\$23.12	YA435-2770	\$25.45	15mm	0.5906	2	8	8	YA433-5906	\$38.48
K	0.2810	1-1/2	6	6	YA433-2810	\$23.12	YA435-2810	\$25.45	19/32	0.5938	2	8	8	YA433-5938	\$36.68
9/32	0.2812	1-1/2	6	6	YA433-2812	\$21.98	YA435-2812	\$23.83	39/64	0.6094	2-1/4	8	9	YA433-6094	\$44.94
L	0.2900	1-1/2	6	6	YA433-2900	\$23.12	YA435-2900	\$25.45	15.5mm	0.6102	2-1/4	8	9	YA433-6102	\$44.94
M	0.2950	1-1/2	6	6	YA433-2950	\$23.12	YA435-2950	\$25.45	#N/A	0.6240	2-1/4	8	9	YA433-6240	\$44.94
7.5mm	0.2953	1-1/2	6	6	YA433-2953	\$23.12	YA435-2953	\$25.45	5/8	0.6250	2-1/4	8	9	YA433-6250	\$44.94
19/64	0.2969	1-1/2	6	6	YA433-2969	\$23.12	YA435-2969	\$25.45	#N/A	0.6260	2-1/4	8	9	YA433-6260	\$44.94
N	0.3020	1-1/2	6	6	YA433-3020	\$23.12	YA435-3020	\$25.45	16mm	0.6299	2-1/4	8	9	YA433-6299	\$44.94
O/U	0.3115	1-1/2	6	6	YA433-3115	\$21.98	YA435-3115	\$24.17	41/64	0.6406	2-1/4	8	9	YA433-6406	\$44.94
5/16	0.3125	1-1/2	6	6	YA433-3125	\$20.84	YA435-3125	\$22.90	16.5mm	0.6496	2-1/4	8	9	YA433-6496	\$44.94
O/U	0.3135	1-1/2	6	6	YA433-3135	\$21.98	YA435-3135	\$24.17	21/32	0.6562	2-1/4	8	9	YA433-6562	\$48.38
8mm	0.3150	1-1/2	6	6	YA433-3150	\$23.12	YA435-3150	\$25.45	17mm	0.6693	2-1/4	8	9	YA433-6693	\$50.76
O	0.3160	1-1/2	6	6	YA433-3160	\$23.12	YA435-3160	\$25.45	43/64	0.6719	2-1/4	8	9	YA433-6719	\$50.76
P	0.3230	1-1/2	6	6	YA433-3230	\$24.73	YA435-3230	\$27.23	O/U	0.6865	2-1/4	8	9	YA433-6865	\$50.76
21/64	0.3281	1-1/2	6	6	YA433-3281	\$24.73	YA435-3281	\$27.23	11/16	0.6875	2-1/4	8	9	YA433-6875	\$48.38
Q	0.3320	1-1/2	6	6	YA433-3320	\$24.73	YA435-3320	\$27.23	O/U	0.6885	2-1/4	8	9	YA433-6885	\$54.50
8.5mm	0.3346	1-1/2	6	6	YA433-3346	\$24.73	YA435-3346	\$27.23	17.5mm	0.6890	2-1/4	8	9	YA433-6890	\$54.50
R	0.3390	1-1/2	6	6	YA433-3390	\$24.73	YA435-3390	\$27.23	45/64	0.7031	2-1/4	8	9	YA433-7031	\$54.50
11/32	0.3438	1-1/2	6	6	YA433-3438	\$24.73	YA435-3438	\$27.23	18mm	0.7087	2-1/4	8	9	YA433-7087	\$54.50
S	0.3480	1-3/4	6	7	YA433-3480	\$24.98	YA435-3480	\$27.48	23/32	0.7188	2-1/4	8	9	YA433-7188	\$53.98
9mm	0.3543	1-3/4	6	7	YA433-3543	\$24.98	YA435-3543	\$27.48	18.5mm	0.7283	2-1/2	8	9-1/2	YA433-7283	\$56.66
T	0.3580	1-3/4	6	7	YA433-3580	\$24.98	YA435-3580	\$27.48	47/64	0.7344	2-1/2	8	9-1/2	YA433-7344	\$62.76
23/64	0.3594	1-3/4	6	7	YA433-3594	\$24.98	YA435-3594	\$27.48	19mm	0.7480	2-1/2	8	9-1/2	YA433-7480	\$62.76
U	0.3680	1-3/4	6	7	YA433-3680	\$24.98	YA435-3680	\$27.48	O/U	0.7490	2-1/2	8	9-1/2	YA433-7490	\$62.76
O/U	0.3740	1-3/4	6	7	YA433-3740	\$23.71	YA435-3740	\$26.08	3/4	0.7500	2-1/2	8	9-1/2	YA433-7500	\$54.31
3/8	0.3750	1-3/4	6	7	YA433-3750	\$22.46	YA435-3750	\$24.71	O/U	0.7510	2-1/2	8	9-1/2	YA433-7510	\$60.43
O/U	0.3760	1-3/4	6	7	YA433-3760	\$23.71	YA435-3760	\$26.08	49/64	0.7656	2-1/2	8	9-1/2	YA433-7656	\$60.43
V	0.3770	1-3/4	6	7	YA433-3770	\$27.14	YA435-3770	\$29.88	19.5mm	0.7677	2-1/2	8	9-1/2	YA433-7677	\$60.43
W	0.3860	1-3/4	6	7	YA433-3860	\$27.14	YA435-3860	\$29.88	25/32	0.7812	2-1/2	8	9-1/2	YA433-7812	\$58.59
25/64	0.3906	1-3/4	6	7	YA433-3906	\$27.14	YA435-3906	\$29.88	20mm	0.7874	2-1/2	8	9-1/2	YA433-7874	\$64.70
10mm	0.3937	1-3/4	6	7	YA433-3937	\$27.14	YA435-3937	\$29.88	51/64	0.7969	2-1/2	8	9-1/2	YA433-7969	\$64.70
X	0.3970	1-3/4	6	7	YA433-3970	\$27.14	YA435-3970	\$29.88	20.5mm	0.8071	2-1/2	8	9-1/2	YA433-8071	\$64.70
Y	0.4040	1-3/4	6	7	YA433-4040	\$28.17	YA435-4040	\$31.01	O/U	0.8115	2-1/2	8	9-1/2	YA433-8115	\$64.70
13/32	0.4062	1-3/4	6	7	YA433-4062	\$28.17	YA435-4062	\$31.01	13/16	0.8125	2-1/2	8	9-1/2	YA433-8125	\$58.59
Z	0.4130	1-3/4	6	7	YA433-4130	\$28.17	YA435-4130	\$31.01	O/U	0.8135	2-1/2	8	9-1/2	YA433-8135	\$64.70
10.5mm	0.4134	1-3/4	6	7	YA433-4134	\$28.17	YA435-4134	\$31.01	21mm	0.8268	2-1/2	8	9-1/2	YA433-8268	\$64.70
27/64	0.4219	1-3/4	6	7	YA433-4219	\$28.17	YA435-4219	\$31.01	53/64	0.8281	2-1/2	8	9-1/2	YA433-8281	\$64.70
11mm	0.4331	1-3/4	6	7	YA433-4331	\$28.17	YA435-4331	\$31.01	27/32	0.8438	2-1/2	8	9-1/2	YA433-8438	\$69.28
O/U	0.4365	1-3/4	6	7	YA433-4365	\$26.77	YA435-4365	\$31.01	21.5mm	0.8465	2-5/8	8	10	YA433-8465	\$75.42
7/16	0.4375	1-3/4	6	7	YA433-4375	\$26.77	YA435-4375	\$29.43	55/64	0.8594	2-5/8	8	10	YA433-8594	\$75.42
O/U	0.4385	1-3/4	6	7	YA433-4385	\$26.77	YA435-4385	\$31.01	22mm	0.8661	2-5/8	8	10	YA433-8661	\$75.42
11.5mm	0.4528	1-3/4	6	7	YA433-4528	\$30.68	YA435-4528	\$33.75	O/U	0.8740	2-5/8	8	10	YA433-8740	\$75.42
29/64	0.4531	1-3/4	6	7	YA433-4531	\$30.68	YA435-4531	\$33.75	7/8	0.8750	2-5/8	8	10	YA433-8750	\$70.89
15/32	0.4688	1-3/4	6	7	YA433-4688	\$30.68	YA435-4688	\$33.75	O/U	0.8760	2-5/8	8	10	YA433-8760	\$77.00
12mm	0.4724	2	6	8	YA433-4724	\$30.68	YA435-4724	\$33.75	22.5mm	0.8858	2-5/8	8	10	YA433-8858	\$77.00
31/64	0.4844	2	6	8	YA433-4844	\$30.68	YA435-4844	\$33.75	57/64	0.8906	2-5/8	8	10	YA433-8906	\$77.00
12.5mm	0.4921	2	6	8	YA433-4921	\$30.68	YA435-4921	\$33.75	23mm	0.9055	2-5/8	8	10	YA433-9055	\$77.00
O/U	0.4990	2	6	8	YA433-4990	\$29.14	YA435-4990	\$33.75	29/32	0.9062	2-5/8	8	10	YA433-9062	\$76.39
1/2	0.5000	2	6	8	YA433-5000	\$29.14	YA435-5000	\$32.05	59/64	0.9219	2-5/8	8	10	YA433-9219	\$82.50
O/U	0.5010	2	6	8	YA433-5010	\$29.14	YA435-5010	\$33.75	23.5mm	0.9252	2-5/8	8	10	YA433-9252	\$82.50
13mm	0.5118	2	6	8	YA433-5118	\$38.01	-	-	O/U	0.9365	2-5/8	8	10	YA433-9365	\$82.50
33/64	0.5156	2	6	8	YA433-5156	\$38.01	-	-	15/16	0.9375	2-5/8	8-10	10	YA433-9375	\$76.39
17/32	0.5312	2	6	8	YA433-5312	\$36.21	YA435-5312	\$39.84	O/U	0.9385	2-5/8	8-10	10	YA433-9385	\$82.50
13.5mm	0.5315	2	6	8	YA433-5315	\$38.01	-	\$25.45	24mm	0.9449	2-5/8	8-10	10	YA433-9449	\$82.50
35/64	0.5469	2	6	8	YA433-5469	\$38.48	-	\$25.45	61/64	0.9531	2-5/8	8-10	10	YA433-9531	\$82.50
14mm	0.5512	2	6	8	YA433-5512	\$38.48	-	\$25.45	24.5mm	0.9646	2-5/8	8-10	10	YA433-9646	\$82.50
O/U	0.5615	2	6	8	YA433-5615	\$38.48	-	\$25.45	31/32	0.9688	2-5/8	8-10	10	YA433-9688	\$85.58

Call Us Today For All Of Your Machine Tool Needs!

STRAIGHT SHANK CHUCKING REAMERS

M-42 Cobalt

List No. 1433- Straight Shank, Straight Flute, Right Hand Cut
 List No. 1435- RH Spiral Flutes, Straight Shank,
 Left Hand Cut also available



LATHE CHUCKS
LIVE CENTERS

VICE JAWS
VICE ACCESSORIES

STRAIGHT SHANK
COLLET HOLDERS

TAP HOLDERS
DRILL CHUCKS

CARBIDE INSERTS
THREADING/GROOVING

CUTTING TOOLS
MACHINERY

PRECISION TOOLS
DEBURRING

COOLANT/FLUIDS
TOOL STORAGE

YANKEE 1433-2500

List 1433

Dia	Dec. Equiv	Flute Length	No. of Flutes	OAL	Part Number	Price Each
#80	0.0135	3/8	2	3/4	YA1433-0135	\$22.24
#79	0.0145	3/8	2	3/4	YA1433-0145	\$22.24
1/64	0.0156	3/8	2	3/4	YA1433-0156	\$22.24
#78	0.0160	3/8	2	7/8	YA1433-0160	\$22.24
#77	0.0180	3/8	2	7/8	YA1433-0180	\$22.24
#76	0.0200	3/8	2	7/8	YA1433-0200	\$22.24
#75	0.0210	1/2	3	1	YA1433-0210	\$22.24
#74	0.0225	1/2	3	1	YA1433-0225	\$22.24
#73	0.0240	1/2	3	1-1/8	YA1433-0240	\$22.24
#72	0.0250	1/2	3	1-1/8	YA1433-0250	\$22.24
#71	0.0260	1/2	3	1-1/4	YA1433-0260	\$22.24
#70	0.0280	1/2	3	1-1/4	YA1433-0280	\$22.24
#69	0.0292	1/2	3	1-3/8	YA1433-0292	\$22.24
#68	0.0310	1/2	3	1-3/8	YA1433-0310	\$22.24
1/32	0.0312	1/2	3	1-3/8	YA1433-0312	\$18.30
#67	0.0320	1/2	3	1-3/8	YA1433-0320	\$18.30
#66	0.0330	1/2	3	1-3/8	YA1433-0330	\$18.30
#65	0.0350	1/2	3	1-1/2	YA1433-0350	\$18.30
#64	0.0360	1/2	3	1-1/2	YA1433-0360	\$18.30
#63	0.0370	1/2	3	1-1/2	YA1433-0370	\$18.30
#62	0.0380	1/2	3	1-1/2	YA1433-0380	\$18.30
#61	0.0390	1/2	3	1-1/2	YA1433-0390	\$18.30
O/U	0.0394	1/2	4	2- 1/2	YA1433-0394	\$18.00
#60	0.0400	1/2	4	2-1/2	YA1433-0400	\$18.00
#59	0.0410	1/2	4	2-1/2	YA1433-0410	\$18.00
#58	0.0420	1/2	4	2-1/2	YA1433-0420	\$18.00
#57	0.0430	1/2	4	2-1/2	YA1433-0430	\$18.00
#56	0.0465	1/2	4	2-1/2	YA1433-0465	\$18.00
3/64	0.0469	1/2	4	2-1/2	YA1433-0469	\$18.00
#55	0.0520	1/2	4	2-1/2	YA1433-0520	\$18.00
#54	0.0550	1/2	4	2-1/2	YA1433-0550	\$18.00
O/U	0.0591	1/2	4	2- 1/2	YA1433-0591	\$18.00
#53	0.0595	1/2	4	2-1/2	YA1433-0595	\$18.00
1/16	0.0625	1/2	4	2-1/2	YA1433-0625	\$18.00
#52	0.0635	1/2	4	2-1/2	YA1433-0635	\$18.00
#51	0.0670	3/4	4	3	YA1433-0670	\$14.51
#50	0.0700	3/4	4	3	YA1433-0700	\$14.51
#49	0.0730	3/4	4	3	YA1433-0730	\$14.51
#48	0.0760	3/4	4	3	YA1433-0760	\$14.51
5/64	0.0781	3/4	4	3	YA1433-0781	\$14.51
#47	0.0785	3/4	4	3	YA1433-0785	\$14.51
O/U	0.0787	3/4	4	3	YA1433-0787	\$14.51
#46	0.0810	3/4	4	3	YA1433-0810	\$14.51
#45	0.0820	3/4	4	3	YA1433-0820	\$14.51
#44	0.0860	3/4	4	3	YA1433-0860	\$14.51
#43	0.0890	3/4	4	3	YA1433-0890	\$14.51
#42	0.0935	3/4	4	3	YA1433-0935	\$14.51
3/32	0.0938	3/4	4	3	YA1433-0938	\$14.51
#41	0.0960	7/8	4	3-1/2	YA1433-0960	\$14.61
#40	0.0980	7/8	4	3-1/2	YA1433-0980	\$14.61
O/U	0.0984	7/8	4	3- 1/2	YA1433-0984	\$14.61
#39	0.0995	7/8	4	3-1/2	YA1433-0995	\$14.61
#38	0.1015	7/8	4	3-1/2	YA1433-1015	\$14.61
#37	0.1040	7/8	4	3-1/2	YA1433-1040	\$14.61
#36	0.1065	7/8	4	3-1/2	YA1433-1065	\$14.61
7/64	0.1094	7/8	4	3-1/2	YA1433-1094	\$15.06
#35	0.1100	7/8	4	3-1/2	YA1433-1100	\$15.06
#34	0.1110	7/8	4	3-1/2	YA1433-1110	\$15.06
#33	0.1130	7/8	4	3-1/2	YA1433-1130	\$15.06
#32	0.1160	7/8	4	3-1/2	YA1433-1160	\$15.06

List 1433

Dia	Dec. Equiv	Flute Length	No. of Flutes	OAL	Part Number	Price Each
O/U	0.1181	7/8	4	3- 1/2	YA1433-1181	\$15.06
#31	0.1200	7/8	4	3-1/2	YA1433-1200	\$15.06
O/U	0.1240	7/8	4	3-1/2	YA1433-1240	\$15.06
1/8	0.1250	7/8	4	3-1/2	YA1433-1250	\$12.04
O/U	0.1260	7/8	4	3-1/2	YA1433-1260	\$15.06
#30	0.1285	7/8	4	3-1/2	YA1433-1285	\$15.06
#29	0.1360	1	4	4	YA1433-1360	\$17.99
O/U	0.1378	1	4	4	YA1433-1378	\$17.99
#28	0.1405	1	4	4	YA1433-1405	\$17.99
9/64	0.1406	1	4	4	YA1433-1406	\$17.99
#27	0.1440	1	4	4	YA1433-1440	\$17.99
#26	0.1470	1	4	4	YA1433-1470	\$17.99
#25	0.1495	1	4	4	YA1433-1495	\$17.99
#24	0.1520	1	4	4	YA1433-1520	\$17.99
#23	0.1540	1	4	4	YA1433-1540	\$17.99
5/32	0.1562	1	4	4	YA1433-1562	\$16.16
#22	0.1570	1	6	4	YA1433-1570	\$17.99
O/U	0.1575	1	6	4	YA1433-1575	\$17.99
#21	0.1590	1-1/8	6	4-1/2	YA1433-1590	\$19.22
#20	0.1610	1-1/8	6	4-1/2	YA1433-1610	\$19.22
#19	0.1660	1-1/8	6	4-1/2	YA1433-1660	\$19.22
#18	0.1695	1-1/8	6	4-1/2	YA1433-1695	\$19.22
11/64	0.1719	1-1/8	6	4-1/2	YA1433-1719	\$19.22
#17	0.1730	1-1/8	6	4-1/2	YA1433-1730	\$19.22
#16	0.1770	1-1/8	6	4-1/2	YA1433-1770	\$19.22
O/U	0.1772	1-1/8	6	4- 1/2	YA1433-1772	\$19.22
#15	0.1800	1-1/8	6	4-1/2	YA1433-1800	\$19.22
#14	0.1820	1-1/8	6	4-1/2	YA1433-1820	\$19.22
#13	0.1850	1-1/8	6	4-1/2	YA1433-1850	\$19.22
O/U	0.1865	1-1/8	6	4-1/2	YA1433-1865	\$19.22
3/16	0.1875	1-1/8	6	4-1/2	YA1433-1875	\$17.32
O/U	0.1885	1-1/8	6	4-1/2	YA1433-1885	\$19.23
#12	0.1890	1-1/8	6	4-1/2	YA1433-1890	\$19.23
#11	0.1910	1-1/4	6	5	YA1433-1910	\$22.12
#10	0.1935	1-1/4	6	5	YA1433-1935	\$22.12
#9	0.1960	1-1/4	6	5	YA1433-1960	\$22.12
O/U	0.1969	1-1/4	6	5	YA1433-1969	\$22.12
#8	0.1990	1-1/4	6	5	YA1433-1990	\$22.12
#7	0.2010	1-1/4	6	5	YA1433-2010	\$22.12
13/64	0.2031	1-1/4	6	5	YA1433-2031	\$22.12
#6	0.2040	1-1/4	6	5	YA1433-2040	\$22.12
#5	0.2055	1-1/4	6	5	YA1433-2055	\$22.12
#4	0.2090	1-1/4	6	5	YA1433-2090	\$22.12
#3	0.2130	1-1/4	6	5	YA1433-2130	\$22.12
O/U	0.2165	1-1/4	6	5	YA1433-2165	\$22.12
7/32	0.2188	1-1/4	6	5	YA1433-2188	\$22.12
#2	0.2210	1-1/2	6	6	YA1433-2210	\$22.75
#1	0.2280	1-1/2	6	6	YA1433-2280	\$22.75
A	0.2340	1-1/2	6	6	YA1433-2340	\$22.75
15/64	0.2344	1-1/2	6	6	YA1433-2344	\$22.75
O/U	0.2362	1-1/2	6	6	YA1433-2362	\$22.87
B	0.2380	1-1/2	6	6	YA1433-2380	\$22.87
C	0.2420	1-1/2	6	6	YA1433-2420	\$22.87
D	0.2460	1-1/2	6	6	YA1433-2460	\$20.78
O/U	0.2490	1-1/2	6	6	YA1433-2490	\$20.57
E	0.2500	1-1/2	6	6	YA1433-2500	\$19.44
O/U	0.2510	1-1/2	6	6	YA1433-2510	\$20.57
O/U	0.2559	1-1/2	6	6	YA1433-2559	\$22.87
F	0.2570	1-1/2	6	6	YA1433-2570	\$22.87
G	0.2610	1-1/2	6	6	YA1433-2610	\$22.87

(continued on following page)

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CHUCKING REAMERS-COBALT

STRAIGHT SHANK CHUCKING REAMERS

M-42 Cobalt

List No. 1433- Straight Shank, Straight Flute, Right Hand Cut
List No. 1435- RH Spiral Flutes, Straight Shank
LeftHand Cut also available



YANKEE

List 1433						
Dia	Dec. Equiv	Flute Length	No. of Flutes	OAL	Part Number	Price Each
17/64	0.2656	1-1/2	6	6	YA1433-2656	\$31.01
H	0.2660	1-1/2	6	6	YA1433-2660	\$31.01
I	0.2720	1-1/2	6	6	YA1433-2720	\$31.01
O/U	0.2756	1-1/2	6	6	YA1433-2756	\$31.01
J	0.2770	1-1/2	6	6	YA1433-2770	\$31.01
K	0.2810	1-1/2	6	6	YA1433-2810	\$31.01
9/32	0.2812	1-1/2	6	6	YA1433-2812	\$29.46
L	0.2900	1-1/2	6	6	YA1433-2900	\$31.01
M	0.2950	1-1/2	6	6	YA1433-2950	\$31.01
O/U	0.2953	1-1/2	6	6	YA1433-2953	\$31.01
19/64	0.2969	1-1/2	6	6	YA1433-2969	\$31.01
N	0.3020	1-1/2	6	6	YA1433-3020	\$31.01
O/U	0.3115	1-1/2	6	6	YA1433-3115	\$29.46
5/16	0.3125	1-1/2	6	6	YA1433-3125	\$27.89
O/U	0.3135	1-1/2	6	6	YA1433-3135	\$29.46
O/U	0.3150	1-1/2	6	6	YA1433-3150	\$31.01
O	0.3160	1-1/2	6	6	YA1433-3160	\$31.01
P	0.3230	1-1/2	6	6	YA1433-3230	\$33.40
21/64	0.3281	1-1/2	6	6	YA1433-3281	\$33.40
Q	0.3320	1-1/2	6	6	YA1433-3320	\$33.40
O/U	0.3346	1-1/2	6	6	YA1433-3346	\$33.40
R	0.3390	1-1/2	6	6	YA1433-3390	\$33.40
11/32	0.3438	1-1/2	6	6	YA1433-3438	\$33.40
S	0.3480	1-3/4	6	7	YA1433-3480	\$33.98
O/U	0.3543	1-3/4	6	7	YA1433-3543	\$33.98
T	0.3580	1-3/4	6	7	YA1433-3580	\$33.98
23/64	0.3594	1-3/4	6	7	YA1433-3594	\$33.98
U	0.3680	1-3/4	6	7	YA1433-3680	\$33.98
O/U	0.3740	1-3/4	6	7	YA1433-3740	\$32.24
3/8	0.3750	1-3/4	6	7	YA1433-3750	\$30.56
O/U	0.3760	1-3/4	6	7	YA1433-3760	\$32.24
V	0.3770	1-3/4	6	7	YA1433-3770	\$41.40
W	0.3860	1-3/4	6	7	YA1433-3860	\$41.40
25/64	0.3906	1-3/4	6	7	YA1433-3906	\$41.40
O/U	0.3937	1-3/4	6	7	YA1433-3937	\$41.40

List 1433						
Dia	Dec. Equiv	Flute Length	No. of Flutes	OAL	Part Number	Price Each
X	0.3970	1-3/4	6	7	YA1433-3970	\$41.40
Y	0.4040	1-3/4	6	7	YA1433-4040	\$41.40
13/32	0.4062	1-3/4	6	7	YA1433-4062	\$41.40
Z	0.4130	1-3/4	6	7	YA1433-4130	\$41.40
O/U	0.4134	1-3/4	6	7	YA1433-4134	\$41.40
27/64	0.4219	1-3/4	6	7	YA1433-4219	\$41.40
O/U	0.4331	1-3/4	6	7	YA1433-4331	\$41.40
O/U	0.4365	1-3/4	6	7	YA1433-4365	\$41.40
7/16	0.4375	1-3/4	6	7	YA1433-4375	\$39.35
O/U	0.4385	1-3/4	6	7	YA1433-4385	\$41.40
O/U	0.4528	1-3/4	6	7	YA1433-4528	\$47.46
29/64	0.4531	1-3/4	6	7	YA1433-4531	\$47.46
15/32	0.4688	1-3/4	6	7	YA1433-4688	\$47.46
O/U	0.4724	2	6	8	YA1433-4724	\$47.46
31/64	0.4844	2	6	8	YA1433-4844	\$47.46
O/U	0.4921	2	6	8	YA1433-4921	\$47.46
O/U	0.4990	2	6	8	YA1433-4990	\$47.46
1/2	0.5000	2	6	8	YA1433-5000	\$45.08
O/U	0.5010	2	6	8	YA1433-5010	\$47.46
17/32	0.5312	2	6	8	YA1433-5312	\$53.24
9/16	0.5625	2	8	8	YA1433-5625	\$53.89
19/32	0.5938	2	8	8	YA1433-5938	\$53.89
5/8	0.6250	2-1/4	8	9	YA1433-6250	\$62.89
21/32	0.6562	2-1/4	8	9	YA1433-6562	\$71.09
11/16	0.6875	2-1/4	8	9	YA1433-6875	\$71.09
23/32	0.7188	2-1/4	8	9	YA1433-7188	\$79.35
3/4	0.7500	2-1/2	8	9-1/2	YA1433-7500	\$79.82
25/32	0.7812	2-1/2	8	9-1/2	YA1433-7812	\$86.09
13/16	0.8125	2-1/2	8	9-1/2	YA1433-8125	\$86.09
27/32	0.8438	2-1/2	8	9-1/2	YA1433-8438	\$101.85
7/8	0.8750	2-5/8	8	10	YA1433-8750	\$104.21
29/32	0.9062	2-5/8	8	10	YA1433-9062	\$112.29
15/16	0.9375	2-5/8	8-10	10	YA1433-9375	\$112.29
31/32	0.9688	2-5/8	8-10	10	YA1433-9688	\$125.77
1"	1.0000	2-3/4	8-10	10- 1/1	YA1433-1	\$126.95

DOWEL PIN REAMERS

High Speed Steel & M-42 Cobalt

List No. 470- High Speed Steel, Straight Flute
List No. 1470- M-42 Cobalt, Straight Flute

What's the difference between Dowel Pin Reamers and Standard Chucking Reamers?

Standard chucking reamers are produced with little back taper and a plus diameter tolerance, while dowel pin reamers are produced with increased back taper and a minus diameter tolerance.

COMPLETE LINE AVAILABLE!
Hand Reamers • Taper Reamers
Stub Screw • Expansion Reamers
Counterbores • Sets



				List 470		List 1470	
Dia	Flute Length	No. of Flutes	OAL	Part Number	Price Each	Part Number	Price Each
0.1230	7/8	4	3-1/2	YA470-1230	\$13.43	YA1470-1230	\$14.58
0.1247	7/8	4	3-1/2	YA470-1247	\$13.43	YA1470-1247	\$14.58
0.1855	1-1/8	6	4-1/2	YA470-1855	\$17.11	YA1470-1855	\$18.33
0.1870	1-1/8	6	4-1/2	YA470-1870	\$17.11	YA1470-1870	\$18.33
0.2480	1-1/2	6	6	YA470-2480	\$18.68	YA1470-2480	\$20.59
0.2495	1-1/2	6	6	YA470-2495	\$18.68	YA1470-2495	\$20.59
0.3105	1-1/2	6	6	YA470-3105	\$21.98	YA1470-3105	\$29.47
0.3120	1-1/2	6	6	YA470-3120	\$21.98	YA1470-3120	\$29.47
0.3730	1-3/4	6	7	YA470-3730	\$23.70	YA1470-3730	\$32.26
0.3745	1-3/4	6	7	YA470-3745	\$23.70	YA1470-3745	\$32.26
0.4355	1-3/4	6	7	YA470-4355	\$26.77	YA1470-4355	\$41.39
0.4370	1-3/4	6	7	YA470-4370	\$26.77	YA1470-4370	\$41.39
0.4980	2	6	8	YA470-4980	\$29.14	YA1470-4980	\$47.48
0.4995	2	6	8	YA470-4995	\$29.14	YA1470-4995	\$47.48

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