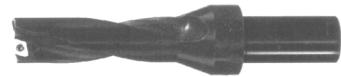


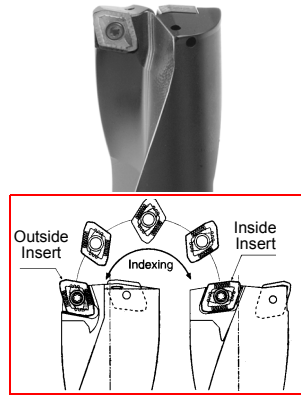
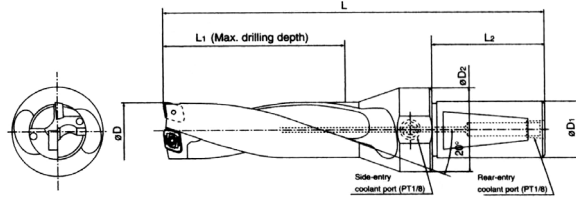
INDEXABLE DRILLS

Coolant Through



FEATURES:

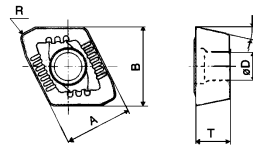
- Extended drilling capability
- Ideally balanced drill design for less vibration and chattering
- Exceptional reliability- Increased insert thickness and new edge honing increases tool life
- Higher tool economy- four cutting edges per insert can be economically utilized by indexing
- Unique chip pocket effectively removes chips from center



Dia D	Shank D1	D2	L1	L2	OAL L	Part Number	Price Each	Tungaloy Drill Ref. #	Applicable Insert	Screw	Wrench
0.500	0.75	1.25	1.500	1.60	4.100	TO-6718512	\$391.60	TDXU-0500FS-03	XPMT040104R	SC-03 \$1.00	TX-06F \$2.00
0.531	0.75	1.25	1.593	1.60	4.224	TO-6718553	\$391.60	TDXU-0531FS-03	XPMT040104R	SC-03 \$1.00	TX-06F \$2.00
0.562	0.75	1.25	1.687	1.60	4.348	TO-6718515	\$391.60	TDXU-0562FS-03	XPMT040104R	SC-03 \$1.00	TX-06F \$2.00
0.625	0.75	1.25	1.875	1.60	4.600	TO-6718518	\$411.10	TDXU-0625FS-03	XPMT050204R	SC-04	TX-06F
0.687	1.00	1.457	2.062	2.28	5.622	TO-6718521	\$411.10	TDXU-0687FS-03	XPMT06X308R	SC-05 \$1.00	TX-07F \$2.00
0.075	1.00	1.457	2.250	2.28	5.872	TO-6718525	\$411.10	TDXU-0750FS-03	XPMT06X308R	SC-05 \$1.00	TX-07F \$2.00
0.812	1.00	1.457	2.437	2.28	6.122	TO-6718529	\$457.10	TDXU-0812FS-03	XPMT06X308R	SC-05 \$1.00	TX-07F \$2.00
0.875	1.00	1.457	2.625	2.28	6.372	TO-6718533	\$457.10	TDXU-0875FS-03	XPMT07H308R	SC-06 \$1.00	TX-08F \$2.00
0.937	1.00	1.457	2.812	2.28	6.622	TO-6718536	\$479.60	TDXU-0937FS-03	XPMT07H308R	SC-06 \$1.00	TX-08F \$2.00
1.000	1.00	1.457	3.000	2.28	6.872	TO-6718539	\$479.60	TDXU-1000FS-03	XPMT07H308R	SC-06 \$1.00	TX-08F \$2.00
1.062	1.25	1.575	3.187	2.28	7.121	TO-6718563	\$543.60	TDXU-1062FS-03	XPMT08T308R	SC-07 \$1.00	TX-09F \$2.00
1.125	1.25	1.575	3.375	2.28	7.371	TO-6718542	\$543.60	TDXU-1125FS-03	XPMT08T308R	SC-07 \$1.00	TX-09F \$2.00
1.187	1.25	1.575	3.562	2.28	7.621	TO-6718568	\$543.60	TDXU-1187FS-03	XPMT08T308R	SC-07 \$1.00	TX-09F \$2.00
1.250	1.25	1.575	3.750	2.28	7.871	TO-6718544	\$603.10	TDXU-1250FS-03	XPMT08T308R	SC-07 \$1.00	TX-09F \$2.00
1.312	1.50	1.969	3.936	2.69	8.630	TO-6718547	\$603.10	TDXU-1312FS-03	XPMT110412R	SC-08 \$1.00	TX-15F \$2.00
1.375	1.50	1.969	5.500	2.69	8.800	TO-6718548	\$690.10	TDXU-1375FS-04	XPMT110412R	SC-08 \$1.00	TX-15F \$2.00
1.437	1.50	1.969	4.311	2.69	9.130	TO-6718579	\$640.30	TDXU-1437FS-03	XPMT110412R	SC-08 \$1.00	TX-15F \$2.00
1.500	1.50	1.969	4.500	2.69	9.380	TO-6718549	\$664.20	TDXU-1500FS-03	XPMT110412R	SC-08 \$1.00	TX-15F \$2.00
1.562	1.50	1.969	4.686	2.69	9.630	TO-6718585	\$664.20	TDXU-1562FS-03	XPMT110412R	SC-08 \$1.00	TX-15F \$2.00
1.625	1.50	2.165	4.875	2.69	9.870	TO-6718589	\$677.50	TDXU-1625FS-03	XPMT150512R	SC-09 \$1.00	TX-20F \$2.00
1.687	1.50	2.165	5.061	2.69	10.13	TO-6718593	\$677.50	TDXU-1687FS-03	XPMT150512R	SC-09 \$1.00	TX-20F \$2.00
1.750	1.50	2.165	5.250	2.69	10.38	TO-6718597	\$677.50	TDXU-1750FS-03	XPMT150512R	SC-09 \$1.00	TX-20F \$2.00
1.812	1.50	2.165	5.436	2.69	10.63	TO-6718601	\$758.60	TDXU-1812FS-03	XPMT150512R	SC-09 \$1.00	TX-20F \$2.00
1.875	1.50	2.165	5.625	2.69	10.88	TO-6718605	\$758.60	TDXU-1875FS-03	XPMT150512R	SC-09 \$1.00	TX-20F \$2.00
1.937	1.50	2.165	5.811	2.69	11.13	TO-6718609	\$758.60	TDXU-1937FS-03	XPMT150512R	SC-09 \$1.00	TX-20F \$2.00
2.000	1.50	2.165	6.000	2.69	11.38	TO-6718612	\$758.60	TDXU-2000FS-03	XPMT150512R	SC-09 \$1.00	TX-20F \$2.00

XPMT INSERTS

- High positive XPMT inserts
- Increased insert thickness and new edge honing increases tool life.
- Economical! Four cutting edges per insert!
- 2 grades cut everything!
- Inserts sold in box quantities only



Drill Dia	I. C.	T	Length	Tungaloy Reference No.	AH120/AH6030	AH725	BOX QTY Price Each	Screws \$1.00	Wrench \$2.00
					For non-ferrous, Stainless, Hi Temp Alloys	For Steel, Alloy steel (High Feed, Alum)			
0.500 to 0.562	0.169	0.063	0.177	XPMT040104R	TO-169-AH120	TO-169-AH725	\$8.78	SC-03	TX-06F
0.625	0.203	0.094	0.213	XPMT050204R	TO-203-AH120	TO-203-AH725	\$10.45	SC-04	TX-06F
0.687 to 0.812	0.236	0.118	0.276	XPMT06X308R	TO-236-AH120	TO-236-AH725	\$10.45	SC-05	TX-07F
0.875 to 1.000	0.276	0.142	0.323	XPMT07H308R	TO-276-AH120	TO-276-AH725	\$11.30	SC-06	TX-08F
1.031 to 1.2500	0.335	0.156	0.390	XPMT08T308R	TO-335-AH120	TO-335-AH725	\$15.30	SC-07	TX-09F
1.312 to 1.625	0.441	0.187	0.492	XPMT110412R	TO-441-AH120	TO-441-AH725	\$15.30	SC-08	TX-15F
1.687 to 2.000	0.591	0.219	0.634	XPMT150512R	TO-591-AH120	TO-591-AH725	\$21.30	SC-09	TX-20F

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