

TAP HOLDERS & ADAPTERS

QUICK CHANGE STRAIGHT SHANK TAP CHUCK & ADAPTER SETS

Rigid or Tension/Compression



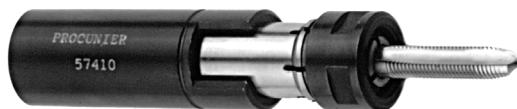
Sets Include:
1 Straight Shank Holder
1 Each of the following adapters:
#6, #8, #10, #12, 1/4, 5/16, 3/8,
7/16, 1/2 & 9/16



Description	Part Number	SET Price
Rigid Coolant-Thru: 3/4" Straight Shank w/ 10 Quick Change Adapters WE1-ANSI	BZ-117623-IN	\$395.00
Rigid Coolant-Thru: 3/4" Straight Shank w/ 10 Quick Change Adapters WE1-KP-ANSI	BZ-117623-KPIN	\$545.00
Rigid Coolant-Thru: 1" Straight Shank w/ 10 Quick Change Adapters WE1-ANSI	BZ-117624-IN	\$395.00
Rigid Coolant-Thru: 1" Straight Shank w/ 10 Quick Change Adapters WE1-KP-ANSI	BZ-117624-KPIN	\$545.00
Tension/Compression: 1" Straight Shank w/ 10 Quick Change Adapters WE1-ANSI	BZ-120298-IN	\$495.00
Tension Only: 1" Straight Shank w/ 10 Quick Change Adapters WE1-ANSI	BZ-120486-IN	\$495.00

TENSION TAP HOLDERS

Compact, economical tension tap holders for use on **CNC machining centers, screw machines, automatic lathes** and chuckers, CNC lathes and milling machines. Eliminates tap breakage caused during machine reversal by automatically providing overtravel, and compensating for improper feed rate. Can be used in either rigid or reversing spindles. Easily adapts to any machine with a 3/4" or 1" holder. Order collets separately from table below.



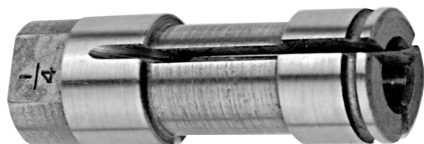
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Cap.	Holding O.D.	Tool Length	Tension Travel	Collet Style	Part Number	Price Each
#0-1/4"	3/4"	3 1/4"	3/8"	1E	PRO-57407	\$191.00
#8-1/2"	1"	4 1/4"	1/2"	2E	PRO-57410	\$221.00
#10-3/4"	1"	4 7/8"	5/8"	3E	PRO-57413	\$267.00

TAP COLLETS

Collets for Tru-Tap and Tru-Grip Tapping attachments for Styles "E" and "F". Also used with Tension Tap Holders on page 155. Lightweight, precision tap and drill holders. Match collet styles in respective tables to collet style in Collet table to find desired collet part number.



Pipe Tap Collets

Tap Size	Style 2E	Style 3E	Style 4F
	\$30.00	\$32.00	\$37.00
1/8" SS	PRO-52845	PRO-53845	PRO-54845
1/8"	-	PRO-53865	PRO-54865
1/4"	-	PRO-53876	PRO-54876
3/8"	-	-	PRO-54887
1/2"	-	-	PRO-54885
3/4"	-	-	PRO-54899

TAP SIZE	Style 1E	Style 2E	Style 3E	Style 4F
	\$32.00	\$34.00	\$36.00	\$41.00
#0-6	PRO-51811	PRO-52811	-	-
#8	PRO-51818	PRO-52818	-	-
#10	PRO-51824	PRO-52824	PRO-53824	-
#12	PRO-51829	PRO-52829	PRO-53829	-
#14	PRO-51835	PRO-52835	PRO-53835	-
1/4"	PRO-51838*	PRO-52838	PRO-53838	PRO-54838
9/32"	-	PRO-52843	PRO-53843	PRO-54843
5/16"	-	PRO-52848	PRO-53848	PRO-54848
3/8"	-	PRO-52859	PRO-53859	PRO-54859
3/8" SS	-	PRO-52839	PRO-53839	PRO-54839
7/16"	-	PRO-52849	PRO-53849	PRO-54849
1/2"	-	PRO-52856	PRO-53856	PRO-54856
9/16"	-	-	PRO-53863	PRO-54863
5/8"	-	-	PRO-53869	PRO-54869
11/16"	-	-	PRO-53874	PRO-54874
3/4"	-	-	PRO-53878	PRO-54878
13/16"	-	-	-	PRO-54883
7/8"	-	-	-	PRO-54886
15/16"	-	-	-	PRO-54891
1	-	-	-	PRO-54894

PRECISION HAND TAPPER

- Precision ground work table and spindle for high accuracy
- 9 tap adapters included: #6, #8, #10, 1/4, 5/16, 3/8, 7/16, 1/2 & 5/8"
- Assures straight perpendicular tapped holes
- Rigid structure made of high grade tool steel
- Equipped with tap guide
- Working Area: 6-1/2" x 10"
- Clearance Height: 7"
- Depth of Throat: 7-1/2"
- Overall Height: 13"



Hand Tapper
Part # A-3900-0250
\$175.00

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