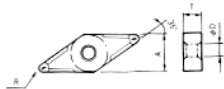


VNMG DIAMOND/SNMG SQUARE TURNING INSERTS

VNMG INSERTS FOR STEELS

35° Diamond

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VNMG 3 3 2

I.C. size (A) Thickness (T) Radius (R) Chipbreaker

ANSI	ISO	IC (Inch)	T (Inch)	R (Inch)	Cutting Conditions	Operation/ Application	Chip Breaker	Grade	Part Number	Price 1-9 Pcs	Box Price
VNMG331	VNMG160404	3/8	3/16	0.016 1/64	Cont	Semi Finish Turning	TS	NS9530	TO-6998226	\$12.87	\$9.44
					Cont	Semi Finish Turning	TS	AT9530	TO-6998108	\$16.02	\$11.75
					Cont & Int Turning	Semi Finish Turning	TS	T9125	TO-6886221	\$15.57	\$11.42
					Cont - General Purpose	Medium Turning	TM	T9115	TO-6862454	\$15.57	\$11.42
					Cont & Int Turning	Medium Turning	TM	T9125	TO-6864606	\$15.57	\$11.42
					Severely Int & Heavy Cutting	Medium Turning	TM	T9135	TO-6985158	\$15.57	\$11.42
VNMG332	VNMG160408	3/8	3/16	0.031 1/32	Cont	Semi Finish Turning	TS	NS9530	TO-6997707	\$12.87	\$9.44
					Cont	Semi Finish Turning	TS	AT9530	TO-6998109	\$16.02	\$11.75
					Cont & Int Turning	Semi Finish Turning	TS	T9125	TO-6886221	\$15.57	\$11.42
					Cont - General Purpose	Medium Turning	TM	T9115	TO-6862455	\$15.57	\$11.42
					Cont & Int Turning	Medium Turning	TM	T9125	TO-6864232	\$15.57	\$11.42
					Severely Int & Heavy Cutting	Medium Turning	TM	T9135	TO-6867044	\$15.57	\$11.42
VNMG333	VNMG160412	3/8	3/16	0.047	Cont & Int Turning	Medium Turning	TM	T9125	TO-6864564	\$15.57	\$11.42

VNMG INSERTS FOR STAINLESS STEELS

35° Diamond

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ANSI	ISO	IC (Inch)	T (Inch)	R (Inch)	Cutting Conditions	Operation/ Application	Chip Breaker	Grade	Part Number	Price 1-9 Pcs	Box Price
VNMG331	VNMG160404	3/8	3/16	0.016 1/64	Cont - General Purpose	Finish Turning	SS	T6120	TO-6994029	\$15.57	\$11.42
					Rough & Heavy Turning	Finish Turning	SS	T6130	TO-6994053	\$15.57	\$11.42
VNMG332	VNMG160408	3/8	3/16	0.031 1/32	Cont - General Purpose	Finish Turning	SS	T6120	TO-6994030	\$15.57	\$11.42
					Rough & Heavy Turning	Finish Turning	SS	T6130	TO-6994054	\$15.57	\$11.42

VNMG INSERTS FOR SUPER ALLOYS

35° Diamond

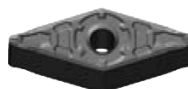
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ANSI	ISO	IC (Inch)	T (Inch)	R (Inch)	Cutting Conditions	Operation/ Application	Chip Breaker	Grade	Part Number	Price 1-9 Pcs	Box Price
VNMG331	VNMG160404	3/8	3/16	0.016 1/64	Cont	Medium Turning	TM	AH110	TO-3161	\$15.03	\$11.02
					Cont & Int Turning	Medium Turning	TM	AH120	TO-3162	\$15.03	\$11.02
VNMG332	VNMG160408	3/8	3/16	0.031 1/32	Cont	Medium Turning	TM	AH110	TO-3193	\$15.03	\$11.02
					Cont & Int Turning	Medium Turning	TM	AH120	TO-3194	\$15.03	\$11.02

VNMG INSERTS

For Machining Aluminum



- Grade H01-Uncoated grade for aluminum
- Sharp positive HA chipbreaker is ideal for aluminum
- For continuous non ferrous turning

Designation METRIC	Designation INCH	I.C	Thickness	Radius	Part Number	Price Each
VNMG Inserts with HA Chipbreaker Grade H01						
VNMG160404	VNMG331	3/8	3/16	0.016 (1/64)	KOY-2142	\$7.92
VNMG160408	VNMG332	3/8	3/16	0.031 (1/32)	KOY-2149	\$7.92

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